

Figure 305
Output Shaft Bearing Retainer — Seal Removal

1. Bearing Retainer	3. Support Blocks
2. Deep Flange — Tool No. 9210	4. Press

F. COMPLETE TRANSMISSION OVERHAUL (COMPONENTS SERVICED WITH TRANSMISSION REMOVED FROM TRACTOR)

Overhaul of the main transmission components, Figure 306, requires that the transmission be removed from the tractor.

Components serviced with the transmission removed from the tractor are:

- Main Shaft Assembly.
- 3rd-4th Shift Fork and Rail.
- Countershaft Assembly.
- Countershaft Pre-Load Adjustment.
- Main Shaft Pre-Load Adjustment.

SEPARATING THE TRANSMISSION FROM THE ENGINE AND REAR AXLE

1. Drain the oil from the transmission by removing the drain plug.

2. Disconnect the cooler tubes and power reversing lever linkage from the transmission as outlined in Section C.
3. Separate the transmission from the engine and rear axle, as described in Part 12, "SEPARATING THE UNIT."

COMPONENT REMOVAL

1. Remove the transmission hydraulic pump and oil distributor as described in Section D.
2. Remove the front input shaft and clutch housing as described in Section D.
3. Remove the rear input shaft, idler gear retainer, and countershaft reverse gear as described in Section D.
4. Remove the gearshift components as outlined in Section E.

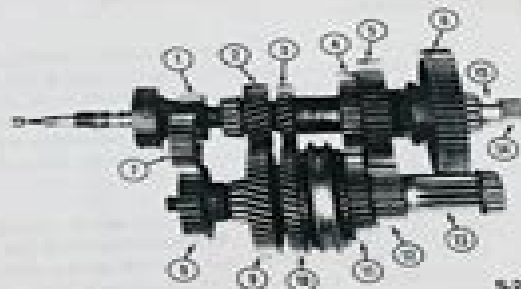


Figure 306
Transmission Assembly

- | | |
|--|---------------------------|
| 1. Reverse Drive Gear | 10. Countershaft 4th Gear |
| 2. Front Drive Gear (Rear Input Shaft) | 11. Countershaft 3rd Gear |
| 3. Mainshaft 4th Gear | 12. Countershaft 2nd Gear |
| 4. Mainshaft 3rd Gear | 13. Countershaft 1st Gear |
| 5. Mainshaft 2nd Gear | 14. Mainshaft Assembly |
| 6. Mainshaft 1st Gear | 15. Sleeve |
| 7. Reverse Idler Gear | |
| 8. Countershaft Reverse Gear | |
| 9. Countershaft Drive Gear | |

340b Ford Tractor Shop Repair Manual

Xiaolong Qi



340b Ford Tractor Shop Repair Manual:

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