

## TECHNICAL DATA SHEET ABS

(acrylonitrile-butadiene-styrene)

ABS is an economical grade plastic that is easy to machine and fabricate. ABS is an ideal material for structural applications when impact resistance, strength, and stiffness are required. It can be used for machining pre-production prototypes or produced in volume since it has excellent dimensional stability and is easy to paint and bond. ABS plastics provide a balanced combination of mechanical toughness, wide temperature range, good dimensional stability, chemical resistance, electrical insulating properties.

### Benefits

Excellent impact resistance  
Good machinability  
Excellent aesthetic qualities  
Easy to paint and bond  
Good strength and stiffness  
Relatively low cost

### Applications

Aerospace interior  
Automotive parts  
Enclosures  
Covers  
Structural Components  
Machined Prototypes

### SHAPES AVAILABLE



### TYPICAL PROPERTIES of ABS

ASTM or UL test	Property	ABS
<b>PHYSICAL</b>		
D792	Density (lb/in <sup>3</sup> ) (g/cm <sup>3</sup> )	0.038 1.04
D570	Water Absorption, 24 hrs (%)	-
<b>MECHANICAL</b>		
D638	Tensile Strength (psi)	6,500
D638	Tensile Modulus (psi)	340,000
D638	Tensile Elongation at Break (%)	25
D790	Flexural Strength (psi)	11,000
D790	Flexural Modulus (psi)	320,000
D695	Compressive Strength (psi)	-
D695	Compressive Modulus (psi)	-
D785	Hardness, Rockwell	R105
D256	IZOD Notched Impact (ft-lb/in)	7.0
<b>THERMAL</b>		
D696	Coefficient of Linear Thermal Expansion (x 10 <sup>-5</sup> in./in./°F)	5.3
D648	Heat Deflection Temp (°F / °C) at 264 psi	215 / 102
D3418	Melting Temp (°F / °C)	- / -
-	Max Operating Temp (°F / °C)	140 / 60
C177	Thermal Conductivity (BTU-in./ft <sup>2</sup> -hr-°F) (x 10 <sup>-4</sup> cal/cm-sec-°C)	- -
UL94	Flammability Rating	H-B
<b>ELECTRICAL</b>		
D149	Dielectric Strength (V/mil) short time, 1/8" thick	-
D150	Dielectric Constant at 60 Hz	-
D150	Dissipation Factor at 60 Hz	-
D257	Volume Resistivity (ohm-cm) at 50% RH	10 <sup>11</sup>

NOTE: The information contained herein are typical values intended for reference and comparison purposes only. They should NOT be used as a basis for design specifications or quality control. Contact us for manufacturers' complete material property datasheets.

All values at 73°F (23°C) unless otherwise noted.

# Acrylonitrile Technical Manual

**National Institute for Occupational  
Safety and Health. Division of Physical  
Sciences and Engineering**



## **Acrylonitrile Technical Manual:**

**NIOSH Manual of Analytical Methods: Method finder, user's guide, methods A-D**, 1994      **Health Assessment Document for Acrylonitrile**, 1982      Handbook of Plastics Joining PDL Staff, 2008-10-23 A hands on guide to choosing and using old and new technologies for joining plastics and elastomers Includes detailed discussions of over 25 techniques used to join plastics to themselves and to other materials Advantages and disadvantages of each technique along with detailed discussions of applications are presented A second section is organized by material and provides details of using different processes with over 50 generic families of plastics and how different techniques and operating parameters affect weld strength and other criteria This book is an excellent reference and an invaluable resource for novice and expert alike in determining the best joining technique for their application and providing guidance in how to design and prepare for production      **An Index of U.S. Voluntary Engineering Standards. Supplement** William J. Slattery, 1972      *ORD Publications Announcement Center for Environmental Research Information (U.S.)*, 1987      *An Index of U.S. Voluntary Engineering Standards, Supplement 2* William J. Slattery, 1975      **A Comprehensive Guide to the Hazardous Properties of Chemical Substances** Pradyot Patnaik, 2007-05-25 The definitive guide to the hazardous properties of chemical compounds Correlating chemical structure with toxicity to humans and the environment and the chemical structure of compounds to their hazardous properties A Comprehensive Guide to the Hazardous Properties of Chemical Substances Third Edition allows users to assess the toxicity of a substance even when no experimental data exists Thus it bridges the gap between hazardous materials and chemistry Extensively updated and expanded this reference Examines organics metals and inorganics industrial solvents common gases particulates explosives and radioactive substances covering everything from toxicity and carcinogenicity to flammability and explosive reactivity to handling and disposal practices Arranges hazardous chemical substances according to their chemical structures and functional groups for easy reference Includes updated information on the toxic flammable and explosive properties of chemical substances Covers additional metals in the chapters on toxic and reactive metals Updates the threshold exposure limits in the workplace air for a number of substances Features the latest information on industrial solvents and toxic and flammable gases Includes numerous tables formulas and a glossary for quick reference Because it provides information that enables those with a chemistry background to perform assessments without prior data this comprehensive reference appeals to chemists chemical engineers toxicologists and forensic scientists as well as industrial hygienists occupational physicians Hazmat professionals and others in related fields      NIOSH Manual of Analytical Methods, 1984      **NIOSH Manual of Analytical Methods** Peter M. Eller, 1994-06      **SAE Automotive Textiles and Trim Standards Manual**, 1996      NBS Special Publication, 1975      **Code of Federal Regulations** United States. Department of the Treasury, 2004 Special edition of the Federal register containing a codification of documents of general applicability and future effect as of April 1 with ancillaries      **NIOSH Manual of Analytical Methods: Methods**

**O-Z, indexes** National Institute for Occupational Safety and Health. Division of Physical Sciences and Engineering,1994  
**Bibliography of Scientific and Industrial Reports** ,1947      NIOSH, Manual of Analytical Methods National Institute  
for Occupational Safety and Health. Division of Physical Sciences and Engineering,1994      **Indexes** United States.  
Environmental Protection Agency,1983      Technical Abstract Bulletin ,1980      Air Pollution Engineering Manual Air &  
Waste Management Association,2000-04-06 This manual characterizes air pollutant emission sources and the technology  
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