

SERIAL NUMBERS

Serial numbers are stamped on various locations on the frame, engine, transmission and cab/rear. Record these numbers in the Quick Reference Data section in the front of the book. Have these numbers available when ordering parts.

The frame serial number (Figure 1) is stamped on the right side of the frame down tube.

The VIN number label (Figure 2) is located just below the frame number on the right side frame down tube.

Engine serial number is stamped on a pad on the left side of the crankcase (Figure 3), as well as the right side of the crankcase (Figure 4).

The transmission serial number (Figure 5) is stamped on a pad on the right side of the transmission case next to the side door.

The cab/rear serial number (Figure 6) is located on the side of the cab/rear body next to the accelerator pump linkage.

Table 1 lists model designations.

FASTENERS

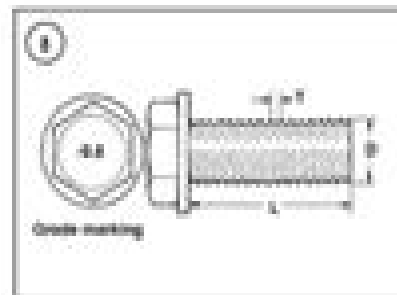
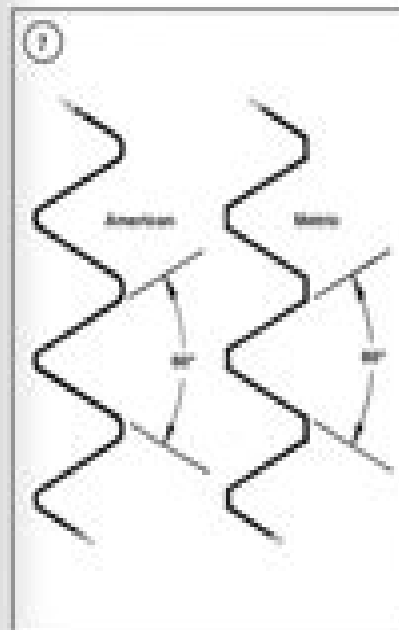
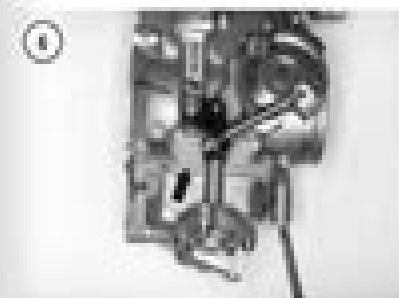
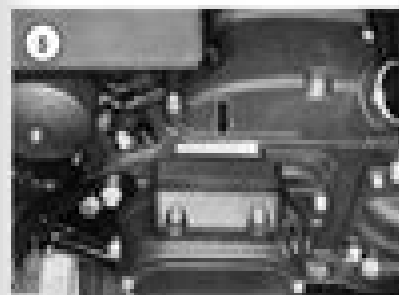
Proper fastener selection and installation is important to ensure that the vehicle operates as designed and can be serviced efficiently. The choice of original equipment fasteners is not arrived at by chance. Make sure that replacement fasteners meet all the same requirements as the originals.

Threaded Fasteners

Threaded fasteners secure most of the components on the vehicle. Most are tightened by turning them clockwise (right hand threads). If the normal rotation of the component being tightened would loosen the fastener, it may have left hand threads. If a left hand threaded fastener is used, it is noted in the text.

Two dimensions are required to match the threads of the fastener: the number of threads in a given distance and the outside diameter of the threads.

Two systems are currently used to specify threaded fastener dimensions: the U.S. Standard system and the metric system (Figure 7). Pay particular attention when working with mismatched fasteners; mismatching thread types can damage threads.



NOTE

To ensure that the fastener threads are not mismatched or cross-threaded, start all fasteners by hand. If a fastener is hard to start or turn, determine the cause before tightening with a wrench.

The length (L, Figure 8), diameter (D) and distance between thread crests (pitch) (P) classify metric screws and bolts. A typical bolt may be identified by the numbers, 8-1.25 x 150. This indicates the bolt has diameter of 8 mm, the distance between thread crests is 1.25 mm and the length is 150 mm. Always measure bolt length as shown in Figure 8 to avoid purchasing replacements of the wrong length.

The numbers located on the top of the fastener (Figure 8) indicate the strength of metric screws and bolts. The higher the number, the stronger the fastener is. Unnumbered fasteners are the weakest.

Many screws, bolts and nuts are combined with nuts to secure particular components. To indicate the size of a nut, manufacturers specify the internal diameter and the thread pitch.

The measurement across two flats on a nut or bolt indicates the wrench size.

WARNING

Do not install fasteners with a strength classification lower than what was originally installed by the manufacturer. Doing so may cause equipment failure and/or damage.

Torque Specifications

The materials used in the manufacture of the vehicle may be subjected to uneven stresses if the fasteners

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Donny's Unauthorized Technical Guide to Harley Davidson 1936 to Present Donny Petersen, 2008-12-30 Donny is the Winner of the 2012 International Book Awards Donny Petersen offers the real deal in performancing your Harley Davidson Twin Cam Graphics pictures and charts guide the reader on a sure footed journey to a thorough H D Twin Cam performance understanding Petersen s insight makes technical issues understandable even for the novice Donny simply explains what unfailingly works in performancing the Twin Cam This is the second volume of Petersen s long awaited Donny s Unauthorized Technical Guide to Harley Davidson 1936 to Present This twelve volume series by the dean of motorcycle technology examines the theory design and practical aspects of Twin Cam performance Donny studied privately with Harley Davidson engineers having worked on Harleys for over 35 years He founded Toronto s Heavy Duty Cycles in 1974 North America s premier motorcycle shop Donny has ridden hundreds of performed Shovels Evos and Twin Cams across four continents doing all of his own roadside repairs He has acquired his practical knowledge the hard way Donny has the privilege of sharing his performance secrets the easy way Donny will walk you through detailed performancing procedures like headwork turbo supercharging nitrous big inch Harleys and completing simple hop up procedures like air breathers exhausts and ignition modifications Donny Petersen feels honored to share the wealth of his motorcycle knowledge and technical expertise **Field Manuals** United States. War Department, 1946 *WALNECK'S CLASSIC CYCLE TRADER*, MARCH 1999 Causey Enterprises, LLC, Harley-Davidson Sportster '70 to '13 John Haynes, 2016-05-01 Complete coverage for your Harley Davidson Sportster for 1970 to 2013 covering Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color

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