

9.13a Apply a 3.0 mm bead of sealant around the timing chain cover, including the inner bolt holes

12 Unscrew the timing chain cover retaining bolts (noting their positions for refitting) and withdraw the cover from the engine.

Refitting

13 Refitting is the reverse of the removal procedure (using the relevant Sections); Note the following points;

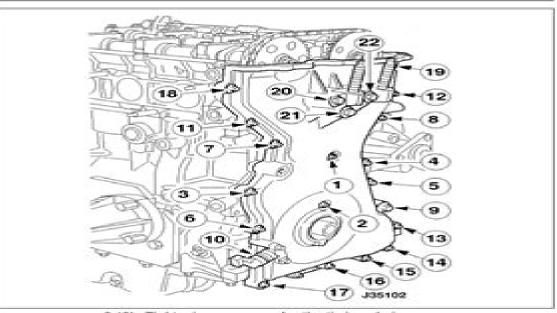
- a) Clean the sealant from the timing cover, cylinder block and cylinder head mating surfaces. When using a scraper and solvent to remove all traces of old gasket/sealant from the mating surfaces, be careful to ensure that you do not scratch or damage the material of either component any solvents used must be suitable for this application. If the gasket was leaking, have the mating surfaces checked for warpage this may need to be done at an automotive machine shop.
- b) Provided the relevant mating surfaces are clean and flat, apply a (3.0mm) bead of silicone sealant around the timing chain cover and the inner bolt holes (see allustration). Note: The cover must be stead within 10 minutes of applying the sealant.
- c) Tighten the timing chain cover bolts to the specified torque settings at the beginning of this Chapter, following the sequence shown (see illustration).

10 Timing chain, tensioner and guides – removal, inspection and refitting

Note: Only turn the engine in the normal direction of rotation - clockwise from the right-hand side of the vehicle.

Removal

- Remove the camshaft cover as described in Section 5.
- 2 Set the engine to TDC as described in Section 4.
- 3 Remove the timing chain cover as described in Section 9.
- 4 Slacken the timing chain tensioner by inserting a small screwdriver into the access hole in the tensioner and releasing the pawin mechanism. Press against the timing chain guide to depress the piston into the tensioner



9.13b Tightening sequence for the timing chain cover

housing, when fully depressed, insert a locking pin (approximately 1.5 mm) to lock the piston in its compressed position (see illustration).

5 Hold the camshafts by the hexagon on the shafts to prevent them from turning, using an open-ended spanner.

6 With the camshafts held in position, undo the camshaft sprocket retaining bolts and remove the camshaft sprockets and timing chain. Do not rotate the crankshaft until the timing chain is refitted (see illustration).

7 If required, unbott the fixed timing chain guide and withdraw the tensioner timing chain guide from its pivot pin on the cylinder head (see illustrational).



10.6 Using a spanner to hold the camshafts, while undoing the retaining boits



10.4 Press against the timing chain guide and insert a locking pin (approximately 1.5 mm)



10.7a Withdraw the tensioner guide from the pivot pin . . .

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