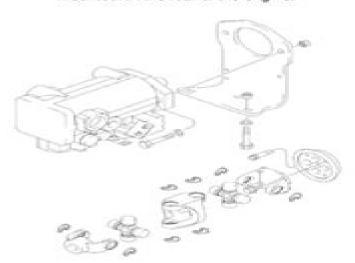
B. Locate the high flow control valve (1). Find the cap screws that fasten the mounting bracket for the high flow control valve to the frame. Loosen and remove the bolts, washers and self-locking nuts (2). Move the high flow control valve toward the rear of the machine and out of the way.



STEP 49

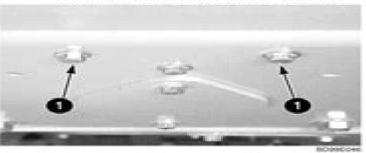
If the machine is equipped with a high pressure piston pump:

A. Find the high pressure piston pump mounted on the rear of the engine.



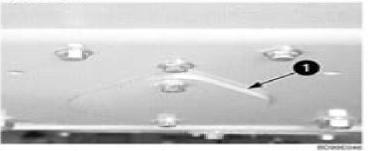
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B. Loosen and remove the bolts (1), washers, and self-locking nuts that fasten mounting bracket for the piston pump to the frame.



C. Move the piston pump away from the engine until the splined shaft on the piston pump disengages the coupling. Fasten the piston pump out of the way.

#### STEP 50



Loosen and remove the cap screws and washers that fasten the cover plate to the frame. Remove the cover plate (1) for access to the rear motor mount.

#### STEP 51

Connect lifting equipment capable of lifting 272 kg (600 pounds) to the lifting eyes on the engine.

NOTE: Clean the hydraulic filter and the area around the hydraulic filter. Install caps and/or plugs in all fittings that are disconnected.

# **90xt Service Manual**

Jiyuan Zhang

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