

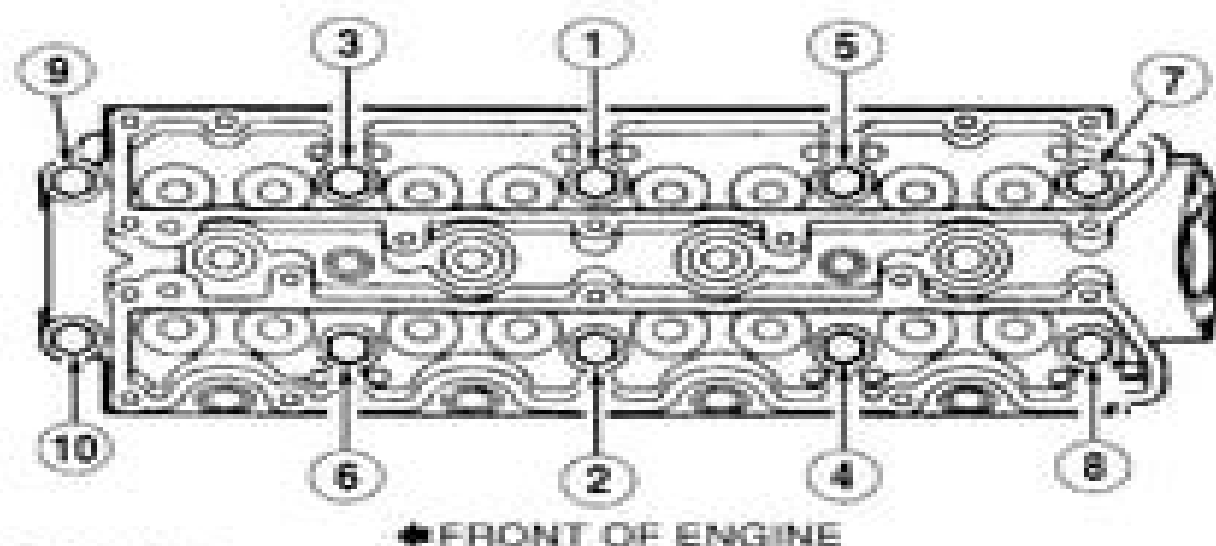
Disconnect timing chain housing at intake camshaft housing but DO NOT remove from vehicle. Remove bolts attaching intake camshaft housing to cylinder head bolts in reverse of tightening sequence. See Fig. 13 . Remove camshaft housing. Repeat procedure with exhaust camshaft housing.

4. Disconnect radiator inlet hose from coolant outlet and disconnect coolant temperature sensor connectors. Remove cylinder head bolts in reverse order of tightening sequence. See Fig. 4 . Remove cylinder head and gasket. See CYLINDER HEAD under OVERHAUL.

Installation

CAUTION: DO NOT use a thread tap to clean cylinder head bolt holes. Remove all fluids from bolt holes.

Clean threads of cylinder head bolts and bolt holes. Lightly coat bolt threads with engine oil. Install NEW gasket, ensuring all holes are aligned with cylinder block. Install cylinder head and tighten cylinder head bolts to specification in sequence. See TORQUE SPECIFICATIONS table. To complete installation, reverse removal procedure. See Fig. 4 .



GM4032904

Fig. 4: Cylinder Head Bolt Tightening Sequence
Courtesy of GENERAL MOTORS CORP.

FRONT COVER

4 Pontiac Gr Am Service Repair Manual

David Kirk



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Table of Contents 4 Pontiac Gr Am Service Repair Manual

1. Understanding the eBook 4 Pontiac Gr Am Service Repair Manual
 - The Rise of Digital Reading 4 Pontiac Gr Am Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 4 Pontiac Gr Am Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 4 Pontiac Gr Am Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 4 Pontiac Gr Am Service Repair Manual
 - Personalized Recommendations
 - 4 Pontiac Gr Am Service Repair Manual User Reviews and Ratings
 - 4 Pontiac Gr Am Service Repair Manual and Bestseller Lists
5. Accessing 4 Pontiac Gr Am Service Repair Manual Free and Paid eBooks
 - 4 Pontiac Gr Am Service Repair Manual Public Domain eBooks
 - 4 Pontiac Gr Am Service Repair Manual eBook Subscription Services
 - 4 Pontiac Gr Am Service Repair Manual Budget-Friendly Options

6. Navigating 4 Pontiac Gr Am Service Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 4 Pontiac Gr Am Service Repair Manual Compatibility with Devices
 - 4 Pontiac Gr Am Service Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 4 Pontiac Gr Am Service Repair Manual
 - Highlighting and Note-Taking 4 Pontiac Gr Am Service Repair Manual
 - Interactive Elements 4 Pontiac Gr Am Service Repair Manual
8. Staying Engaged with 4 Pontiac Gr Am Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 4 Pontiac Gr Am Service Repair Manual
9. Balancing eBooks and Physical Books 4 Pontiac Gr Am Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 4 Pontiac Gr Am Service Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 4 Pontiac Gr Am Service Repair Manual
 - Setting Reading Goals 4 Pontiac Gr Am Service Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 4 Pontiac Gr Am Service Repair Manual
 - Fact-Checking eBook Content of 4 Pontiac Gr Am Service Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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