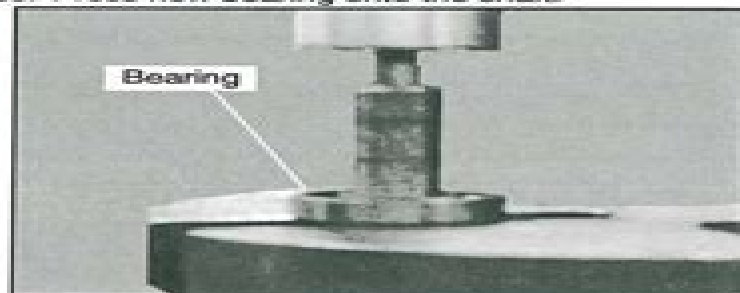
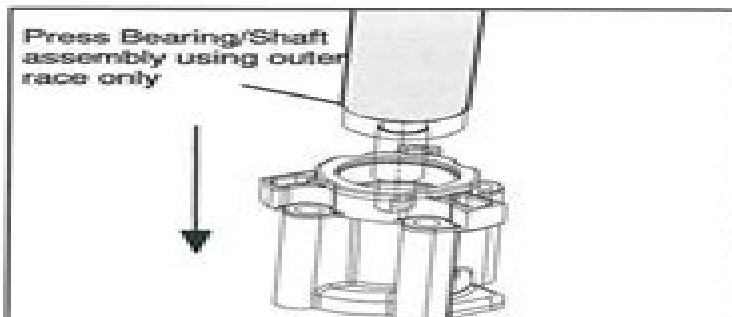


WATER/OIL PUMP REASSEMBLY

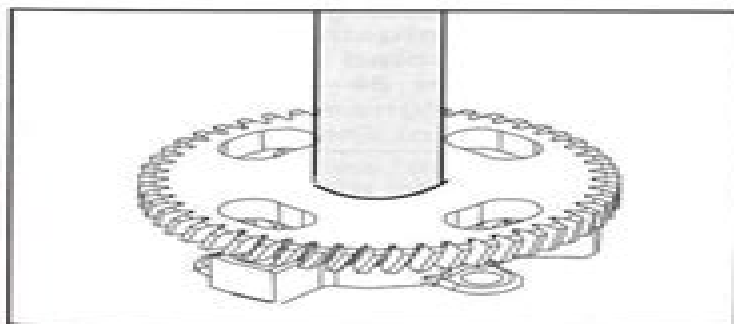
33. Press new bearing onto the shaft.



34. Press the bearing/shaft assembly using the bearing's outer race. Do not use the shaft to press the assembly into the housing, as bearing damage may result. Install retaining ring.



35. Press gear onto shaft while supporting the housing.

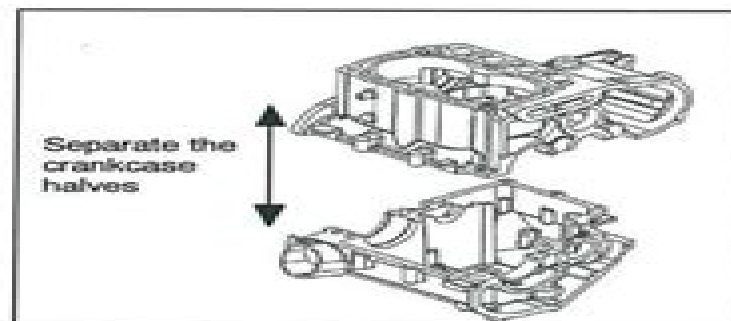


CRANKCASE DISASSEMBLY CONT'D

36. Remove thrust plate (U).



37. Remove PTO end engine mount. Remove crankcase bolts. Tap on the reinforced areas on the cases using soft hammer. Carefully separate the two crankcase halves.



NOTE: Only remove the oil baffle if the baffle is damaged. When removing the oil baffle bolts, use a heat gun to heat the bolts and loosen the Loctite™. This will prevent any possible damage to the bolts or to the crankcase casting.

38. Remove and clean oil pick up (V) and oil baffle weldment (W).

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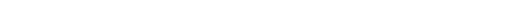
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