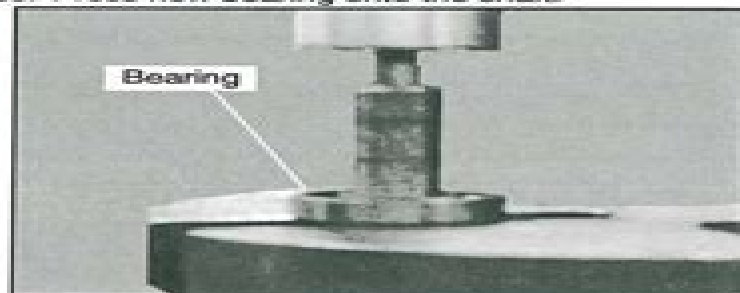
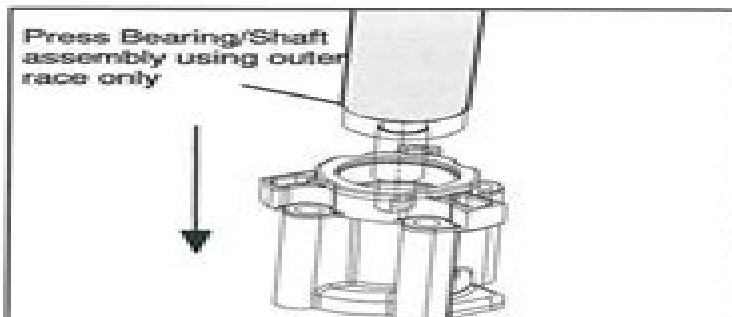


WATER/OIL PUMP REASSEMBLY

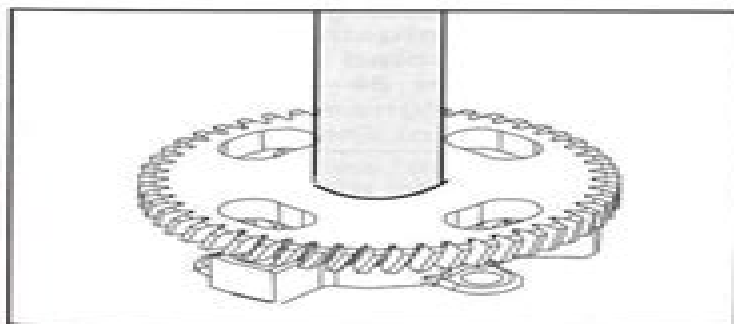
33. Press new bearing onto the shaft.



34. Press the bearing/shaft assembly using the bearing's outer race. *Do not use the shaft to press the assembly into the housing, as bearing damage may result.* Install retaining ring.



35. Press gear onto shaft while supporting the housing.

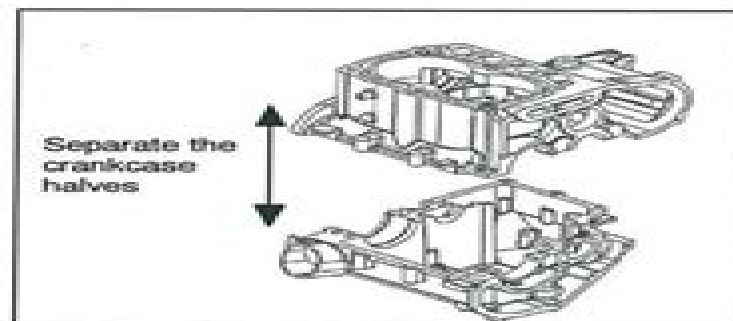


CRANKCASE DISASSEMBLY CONT'D

36. Remove thrust plate (U).



37. Remove PTO end engine mount. Remove crankcase bolts. Tap on the reinforced areas on the cases using soft hammer. Carefully separate the two crankcase halves.



NOTE: Only remove the oil baffle if the baffle is damaged. When removing the oil baffle bolts, use a heat gun to heat the bolts and loosen the Loctite™. This will prevent any possible damage to the bolts or to the crankcase casting.

38. Remove and clean oil pick up (V) and oil baffle weldment (W).

2004 Polaris Sportsman 600 Twin Repair Manual

Matthew Coombs



2004 Polaris Sportsman 600 Twin Repair Manual:

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Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section **Polaris ATVs 250-800cc, '98-'07** Alan Ahlstrand, Ken Freund, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate Norton 500, 600, 650 and 750 Twins Owners Workshop Manual, No. 187 John Haynes, 1965-06-01 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Clymer Polaris RZR 800 2008-2014** Haynes Publishing, 2017-10-21 The Polaris RZR 800 off road vehicles are very popular and built with precision engineering to ensure a long life With the help of the Clymer Polaris RZR 800 2008 2014 Repair Manual in your toolbox you will be able to maintain service and repair your RZR 800 to extend the life of your machine for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too **BMW R850, 1100 & 1150 4-valve Twins Service and Repair Manual** Matthew Coombs, 1998-07-25 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index This repair manual covers BMW R850 R1100 and R1150 4 valve twins including R850R UK 1995 2004 US 1996 2004 R850GS UK US 1999 2001 R1100GS UK 1994 2000 US 1995 2000 R1150GS UK US 2000 2003 R1150GS Adventure UK US 2002 2004 R1100R UK US 1995 2001 R1150R UK US 2001 2004 R1150R Rockster UK US 2003 2004 R1100RS 1993 2002 US 1994 2002 R1150RS UK US 2002 2004 R1100S UK US 1999 2004 R1100SS UK US 1999 2004 R1100RT UK US 1996 2001 R1150RT UK US 2001 2004 Note covers

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Unveiling the Magic of Words: A Review of "**2004 Polaris Sportsman 600 Twin Repair Manual**"

In a world defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their power to kindle emotions, provoke contemplation, and ignite transformative change is truly awe-inspiring. Enter the realm of "**2004 Polaris Sportsman 600 Twin Repair Manual**," a mesmerizing literary masterpiece penned by way of a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve in to the book is central themes, examine its distinctive writing style, and assess its profound impact on the souls of its readers.

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