

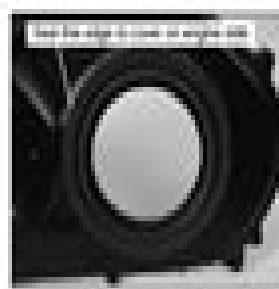
- INTRODUCTION
- TABLE OF CONTENTS
- CHAPTER 1 GENERAL
- CHAPTER 2 MAINTENANCE
- CHAPTER 3 ENGINE
- CHAPTER 4 FUEL/EXHAUSTION
- CHAPTER 5 BODY AND STEERING
- CHAPTER 6 CLUTCHING
- SPECIAL TOOLS, SUPPLIES & TORQUES
- PVT SYSTEM OVERVIEW**
- PVT MAINTENANCE/INSPECTION
- PVT DISASSEMBLY
- PVT ASSEMBLY
- PVT SEALING AND DUCTING COMPONENTS
- DRIVE CLUTCH EXPLODED VIEW
- DRIVE CLUTCH (SPRING) SPECIFICATIONS
- SHIFT WEIGHTS
- DRIVE CLUTCH INSPECTION
- DRIVE CLUTCH DISASSEMBLY
- DRIVE CLUTCH ASSEMBLY
- DRIVE BELT TENSION
- DRIVE BELT REMOVAL/INSPECTION
- DRIVE BELT INSTALLATION
- CLUTCH ALIGNMENT/OFFSET
- DRIVE CLUTCH BUSHING SERVICE
- DRIVEN CLUTCH DISASSEMBLY/INSPECTION
- DRIVEN CLUTCH ASSEMBLY
- DRIVEN CLUTCH BUSHING SERVICE
- ESL EXPLODED VIEW
- ESL DRIVE CLUTCH DISASSEMBLY/INSPECTION
- ESL DRIVE CLUTCH BUSHING SERVICE

CLUTCHING



PVT ASSEMBLY INSPECTION

- Inspect PVT outer cover for damage and replace if cracked or damaged. Align the alignment mark on the cover with the mark on the engine case.



- Place a bar wed on transmission input shaft.
- Apply RTV silicone sealant to outside edge of inner cover to engine case. It should be able to hold the cover in place on engine case. Surface must be clean to ensure adhesion of silicone sealant.
- Hand-tighten and tighten rear cover bolts just enough to hold it in place.
- Put oil cover cover cap into engine. Hand-tighten rear cap and tighten screws securely.
- Torque rear cover bolts (25 ft-lbs specification).



Inner Cover Bolt Torque (Metric)
10 ft-lbs (13.6 Nm)
Outer Cover Bushing Bolt Torque
10 ft-lbs (13.6 Nm)
Drive Clutch Bushing Bolt Torque
40 ft-lbs (54 Nm)

- Insert shift shaft splines in transmission input shaft.



- Clean splines inside shift shaft and on the transmission input shaft.
- Apply a light film of grease to the splines on the shaft.
- Install the drive shaft assembly, lock washer, and retaining bolt. Torque to specification.
- Cover end of bolt on cover and the open end inside drive shaft.
- Tighten drive shaft and torque retaining bolt to specification.
- Hand-tighten retaining flange of system. The rear bolt is installed. Install on flywheel (not to easily used).
- Only replace PVT outer cover when gearshift is damaged. Place the gear shift to the neutral side (N).

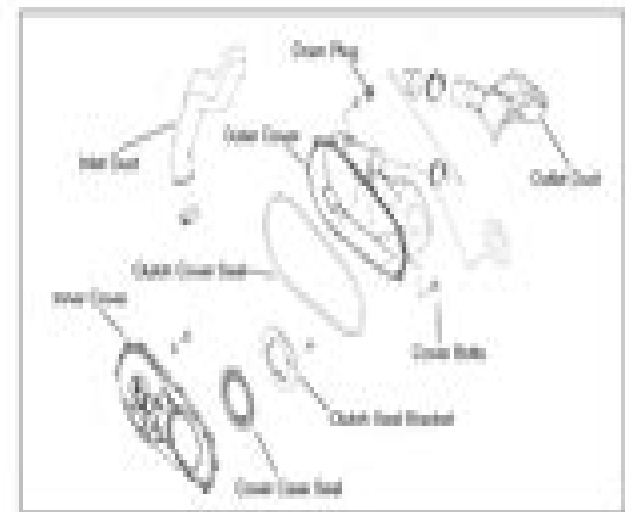


- Hand-tighten PVT outer cover and secure with screws.
- Hand-tighten bolt assembly, gear end and rear.

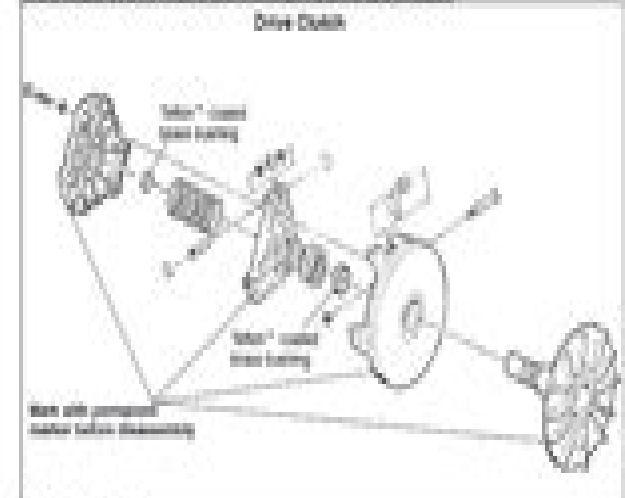


CLUTCHING

PVT SEALING AND DUCTING COMPONENTS



NON-ESL DRIVE CLUTCH EXPLODED VIEW



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Table of Contents 2004 Polaris Sportsman 90 Service Manual

1. Understanding the eBook 2004 Polaris Sportsman 90 Service Manual
 - The Rise of Digital Reading 2004 Polaris Sportsman 90 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2004 Polaris Sportsman 90 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2004 Polaris Sportsman 90 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2004 Polaris Sportsman 90 Service Manual
 - Personalized Recommendations
 - 2004 Polaris Sportsman 90 Service Manual User Reviews and Ratings
 - 2004 Polaris Sportsman 90 Service Manual and Bestseller Lists

5. Accessing 2004 Polaris Sportsman 90 Service Manual Free and Paid eBooks
 - 2004 Polaris Sportsman 90 Service Manual Public Domain eBooks
 - 2004 Polaris Sportsman 90 Service Manual eBook Subscription Services
 - 2004 Polaris Sportsman 90 Service Manual Budget-Friendly Options
6. Navigating 2004 Polaris Sportsman 90 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2004 Polaris Sportsman 90 Service Manual Compatibility with Devices
 - 2004 Polaris Sportsman 90 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2004 Polaris Sportsman 90 Service Manual
 - Highlighting and Note-Taking 2004 Polaris Sportsman 90 Service Manual
 - Interactive Elements 2004 Polaris Sportsman 90 Service Manual
8. Staying Engaged with 2004 Polaris Sportsman 90 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2004 Polaris Sportsman 90 Service Manual
9. Balancing eBooks and Physical Books 2004 Polaris Sportsman 90 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2004 Polaris Sportsman 90 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2004 Polaris Sportsman 90 Service Manual
 - Setting Reading Goals 2004 Polaris Sportsman 90 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2004 Polaris Sportsman 90 Service Manual
 - Fact-Checking eBook Content of 2004 Polaris Sportsman 90 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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