

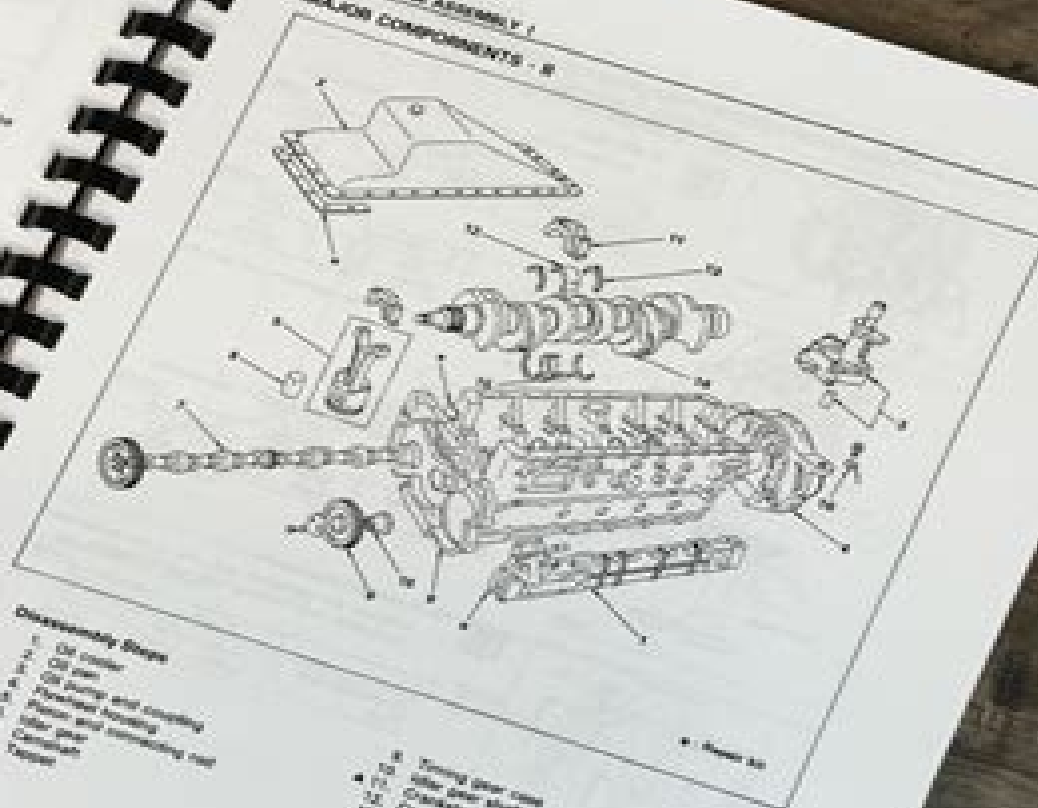
**ENGINE ASSEMBLY 1 2-3**

**11. Tighten Bolting (20 torque step)**  
 Torque: 2-32N (2320)  
 Use the Torque Bolting wrench to tighten the  
 crankshaft and piston bolting.

**12. Flywheel**

Mount the flywheel bolt 2 times at 2 times in the  
 reference order as specified.

**2-32 ENGINE ASSEMBLY 1**  
**MAJOR COMPONENTS - 2**



**Disassembly Steps**

- 1. Crankshaft
- 2. Oil pan
- 3. Oil pump and coupling
- 4. Piston and connecting rod
- 5. Piston and connecting rod
- 6. Oil pan
- 7. Crankshaft
- 8. Oil pan

- 9. Timing gear case
- 10. Oil pan
- 11. Crankshaft bearing cap
- 12. Crankshaft bearing lower half
- 13. Crankshaft
- 14. Crankshaft bearing lower half
- 15. Crankshaft bearing lower half
- 16. Oil pan (RIGHT only)

# 6bd1t Shop Manual

**Cummins Engine Company**



## 6bd1t Shop Manual:

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