

SERVICE SPECIFICATIONS - ENGINE MECHANICAL

GROUP 04

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lb
Intercooler x Bracket	w/ Intercooler	12	120	9
Intake air connector x Inter cooler	w/ Intercooler	10	100	7
EGR pipe x Exhaust manifold	w/ EGR	10	100	14
EGR valve x Intake manifold	w/ EGR	20	200	15
Exhaust manifold x Cylinder head		52	530	38
Cylinder head cover x Cylinder head		9	90	80 in.·lb
Intake pipe x Intake manifold		12	120	9
Injection pump x Timing gear case		21	210	15
No. 1 camshaft timing pulley x Camshaft		98	1,000	72
No. 2 camshaft timing pulley x Injection pump drive gear		13	130	10

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SB Merriam



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Enterprise ,2001

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