

Drilling Fluid Classifications

a. Drilling fluids are separated into three major classifications (Figure 1):

- Pneumatic
- Oil-Based
- Water-Based

Pneumatic Fluids

Pneumatic (air/gas based) fluids are used for drilling depleted zones or areas where abnormally low formation pressures may be encountered. An advantage of pneumatic fluids over liquid mud systems can be seen in increased penetration rates. Cuttings are literally blown off the cutting surface ahead of the bit as a result of the considerable pressure differential. The high pressure differential also allows formation fluids from permeable zones to flow into the wellbore.

Air/gas based fluids are ineffective in areas where large volumes of formation fluids are encountered. A large influx of formation fluids requires converting the pneumatic fluid to a liquid-based system. As a result, the chances of losing circulation or damaging a productive zone are greatly increased. Another consideration when selecting pneumatic fluids is well depth. They are not recommended for wells below about 10,000 ft because the volume of air required to lift cuttings from the bottom of the hole can become greater than the surface equipment can deliver.

Oil-Based Fluids

A primary use of oil-based fluids is to drill troublesome shales and to improve hole stability. They are also applicable in drilling highly deviated holes because of their high degree of lubricity and ability to prevent hydration of clays. They may also be selected for special applications such as high temperature/high pressure wells, minimizing formation damage, and native-state coring. Another reason for choosing oil-based fluids is that they are resistant to contaminants such as anhydrite, salt, and CO₂ and H₂S acid gases.

Cost is a major concern when selecting oil-based muds. Initially, the cost per barrel of an oil-based mud is very high compared to a conventional water-based mud system. However, because oil muds can be reconditioned and reused, the costs on a multi-well program may be comparable to using water-based fluids. Also, buy-back policies for used oil-based muds can make them an attractive alternative in situations where the use of water-based muds prohibit the successful drilling and/or completion of a well.

Today, with increasing environmental concerns, the use of oil-based muds is either prohibited or severely restricted in many areas. In some areas, drilling with oil-based fluids requires mud and cuttings to be contained and hauled to an approved disposal site. The costs of containment, hauling, and disposal can greatly increase the cost of using oil-based fluids.

Water-Based Fluids

Water based fluids are the most extensively used drilling fluids. They are generally easy to build, inexpensive to maintain, and can be formulated to overcome most drilling problems. In order to better understand the broad spectrum of water-based fluids, they are divided into three major sub-classifications:

- Inhibitive
- Non-inhibitive
- Polymer

Non-Inhibitive Fluids

Those which do not significantly suppress clay swelling, are generally comprised of native clays or commercial bentonites with some caustic soda or lime. They may also contain deflocculants and/or dispersants such as: lignites, ligno-sulfonates, or phosphates. Non-inhibitive fluids are generally used as spud muds. Native solids are allowed to disperse into the system until rheological properties can no longer be controlled by water dilution.

Inhibitive Fluids

Those which appreciably retard clay swelling and, achieve inhibition through the presence of cations; typically, Sodium (Na⁺), Calcium (Ca⁺⁺) and Potassium (K⁺). Generally, K⁺ or Ca⁺⁺, or a combination

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Drilling Fluids Manual Amoco Production Company, 1994 Drilling Fluids Processing Handbook ASME Shale Shaker ASME Shale Shaker Committee, 2011-03-15 Written by the Shale Shaker Committee of the American Society of Mechanical Engineers originally of the American Association of Drilling Engineers the authors of this book are some of the most well respected names in the world for drilling The first edition Shale Shakers and Drilling Fluid Systems was only on shale shakers a very important piece of machinery on a drilling rig that removes drill cuttings The original book has been much expanded to include many other aspects of drilling solids control including chapters on drilling fluids cut point curves mud cleaners and many other pieces of equipment that were not covered in the original book Written by a team of more than 20 of the world's foremost drilling experts from such companies as Shell Conoco Amoco and BP There has never been a book that pulls together such a vast array of materials and depth of topic coverage in the area of drilling fluids Covers quickly changing technology that updates the drilling engineer on all of the latest equipment fluids and techniques **Underbalanced**

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