

STANDARD WELDING SYMBOLS

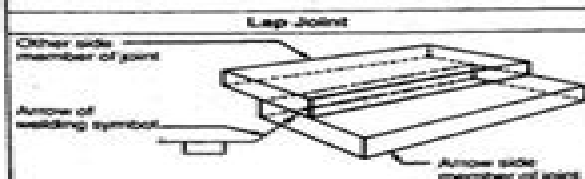
Basic Welding Symbols and Their Location Significance

| Flange Corner | Square | V | Bevel | Groove U | J | Flare-V | Flare-Bevel | Location Significance |
|---------------|--------|----------|----------|----------|----------|----------|-------------|--|
| | | | | | | | | Arrow Side |
| | | | | | | | | Other Side |
| Not used | | | | | | | | Both Sides |
| Not used | | Not used | Not used | Not used | Not used | Not used | Not used | No Arrow Side or Other Side Significance |

Typical Welding Symbols

| | | |
|--|--|--|
| <p>Slot Welding Symbol</p> <p>Depth of filling in inches (omission indicates filling is complete)</p> <p>Orientation, location and all dimensions other than depth of filling are shown on the drawing</p> | <p>Square-Groove Welding Symbol</p> <p>Omission of size indicates complete joint penetration</p> <p>Root opening</p> | <p>Flare-V and Flare-Bevel-Groove Welding Symbols</p> <p>Root opening</p> <p>Size is considered its extending only to tangent points</p> <p>Root opening</p> |
| <p>Plug Welding Symbol</p> <p>Included angle of countersink</p> <p>Pitch (distance between centers) of welds</p> <p>Depth of filling in inches (omission indicates filling is complete)</p> <p>Size (diameter of hole at root)</p> | <p>Chain Intermittent Fillet Welding Symbol</p> <p>Pitch (distance between centers) of increments</p> <p>Length of increments</p> <p>Size (length of leg)</p> | <p>Edge- and Corner- Flange Welding Symbols</p> <p>Radius</p> <p>Size of weld</p> <p>Height above point of tangency</p> |
| <p>Backgouging Welding Symbol</p> <p>Second reference line used for back gouging and welding as a second operation</p> <p>Test effective must not be used at root</p> | <p>Back or Backing Welding Symbol</p> <p>Any applicable single groove weld symbol</p> | <p>Surfacing Welding Symbol Indicating Built-up Surface</p> <p>Size (height of deposit)</p> <p>Omission indicates no specific height desired</p> <p>Orientation, location and all dimensions other than size are shown on the drawing</p> |
| <p>Flare or Upset Welding Symbol</p> <p>No arrow side or other side significance</p> <p>Process reference must be used to indicate process desired</p> | <p>Staggered Intermittent Fillet Welding Symbol</p> <p>Pitch (distance between centers) of increments</p> <p>Length of increments</p> <p>Size (length of leg)</p> | <p>Single-V Groove Welding Symbol Indicating Root Penetration</p> <p>Size</p> <p>Depth of preparation</p> <p>Effective throat</p> <p>Root opening</p> <p>Groove angle</p> |
| <p>Spot Welding Symbol</p> <p>Size (diameter of weld)</p> <p>Strength (in lb per weld) may be used instead</p> <p>Number of welds</p> <p>Pitch (distance between centers) of weld</p> <p>Process reference must be used to indicate process desired</p> | <p>Double-Bevel-Groove Welding Symbol</p> <p>Arrow points toward member to be prepared</p> <p>Omission of size dimension indicates a total depth of preparation equal to thickness of members</p> <p>Root opening</p> <p>Groove angle</p> | <p>Projection Welding Symbol</p> <p>Projection welding reference must be used</p> <p>Pitch (distance between centers) of welds</p> <p>Number of welds</p> |
| <p>Seam Welding Symbol</p> <p>Length of welds or increments</p> <p>Omission indicates that weld extends between abrupt changes in direction or as dimensioned</p> <p>Size (width of weld)</p> <p>Strength (in lb per linear inch) may be used instead</p> <p>Pitch (distance between centers) of increments</p> <p>Process reference must be used to indicate process desired</p> | <p>Double-Fillet Welding Symbol</p> <p>Size (length of leg)</p> <p>Specification, process, or other reference</p> <p>Length</p> <p>Omission indicates that weld extends between abrupt changes in direction or as dimensioned</p> | |
| <p>Welding Symbols for Combined Welds</p> | | |

Basic Joints—Identification of Arrow Side and Other Side of Joint



Process Abbreviations

Where process abbreviations are to be included in the tail of the welding symbol, reference is made to Table A, Designation of Welding and Allied Processes by Letters, of AWS 2.4-79, 71.

AMERICAN WELDING SOCIETY, INC.
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Miami, Florida 33135

American Welding Society Symbols

E N Gregory, A A Armstrong

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author names.

American Welding Society Symbols:

American Welding Society Standard Welding Symbols American Welding Society, 1958 *AWS A2. 1-2007, American Welding Society Welding Symbol Chart*, 2007-01-01 **Welding Symbols and Instructions for Their Use ...** American Welding Society. Committee on Symbols, 1942 Welding Symbols American Welding Society, 1958 *Standard Welding Symbols and Rules for Their Use* American Welding Society. Committee on Symbols, 1947 *Simple Blueprint Reading, with Particular Reference to Welding and Welding Symbols* Lincoln Electric Company, 1943 **Standard Welding Symbols**, 1958 **Welding Symbols and Instructions for Their Use** American Welding Society, 1942 **Standard Symbols for Welding, Brazing and Nondestructive Examination**, 1986 *How to Read Shop Drawings* Lincoln Electric Company, 1961 *Welding Symbols On Drawings* E N Gregory, A A Armstrong, 2005-02-28

Weld symbols on drawings was originally published in 1982 based on BS 499 British Standards Institution 1980 ISO 2553 International Standards Organisation 1979 and ANSI AWS A2 4 American Welding Society 1979 standards These standards have been through numerous revisions over the last few years and the current standards are ISO 2553 1992 BSEN 22553 1995 and ANSI AWS A2 4 1998 The American system of symbolisation is currently used by approximately half of the world s industry Most of the rest of the world use ISO The British system was standardised in 1933 and the latest of five revisions was published in 1995 as BSEN 22553 which is identical to ISO 2553 For many years an ISO committee has been working on combining ISO and AWS to create a combined worldwide standard but while discussions continue this could take many years to achieve This contemporary book provides an up to date review on the application of ISO and AWS standards and a comparison between them Many thousands of engineering drawings are currently in use which have symbols and methods of representation from superseded standards The current European and ISO standards and the American standard are substantially similar but the ANSI AWS standard includes some additional symbols and also symbols for non destructive testing Although symbols in the different standards are similar the arrows showing locations of welds are different these important differences are explained ISO contains limited information on brazed or soldered joints these are covered in ANSI AWS Some examples of the application of welding symbols are also included Important differences of welding symbols for different standards are explained Provides up to date information on the ISO and AWS standards and their comparison Contains examples of the application of welded symbols **Standard Welding Symbols** AWS Committee on Definitions and Symbols, 1968 *A2. 1-92, Symbols Chart* American Welding Society, 1992 Standard Welding Symbols, Prepared by AWS Committee on Nomenclature, Definitions and Symbols. Approved by Technical Council, Apr. 16, 1958. Submitted to American Standards Association for Adoption as a Revision to American Standard Z32.2.1-1949 AWS Committee on Definitions and Symbols, 1958

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Table of Contents American Welding Society Symbols

1. Understanding the eBook American Welding Society Symbols
 - The Rise of Digital Reading American Welding Society Symbols
 - Advantages of eBooks Over Traditional Books
2. Identifying American Welding Society Symbols
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an American Welding Society Symbols
 - User-Friendly Interface
4. Exploring eBook Recommendations from American Welding Society Symbols
 - Personalized Recommendations
 - American Welding Society Symbols User Reviews and Ratings
 - American Welding Society Symbols and Bestseller Lists
5. Accessing American Welding Society Symbols Free and Paid eBooks
 - American Welding Society Symbols Public Domain eBooks

- American Welding Society Symbols eBook Subscription Services
- American Welding Society Symbols Budget-Friendly Options
- 6. Navigating American Welding Society Symbols eBook Formats
 - ePub, PDF, MOBI, and More
 - American Welding Society Symbols Compatibility with Devices
 - American Welding Society Symbols Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of American Welding Society Symbols
 - Highlighting and Note-Taking American Welding Society Symbols
 - Interactive Elements American Welding Society Symbols
- 8. Staying Engaged with American Welding Society Symbols
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers American Welding Society Symbols
- 9. Balancing eBooks and Physical Books American Welding Society Symbols
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection American Welding Society Symbols
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine American Welding Society Symbols
 - Setting Reading Goals American Welding Society Symbols
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of American Welding Society Symbols
 - Fact-Checking eBook Content of American Welding Society Symbols
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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