### AMMONIA & UREA PLANT ENERGY CONSUMPTION CALCULATION

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#### Introduction:

This Technical Paper describes how one can calculate the energy consumption of an ammonia and urea plant.

#### AMMONIA PLANT ENERGY CALCULATION

(This is just example)

Ammonia Energy depends upon following parameters:

- 1. Natural gas energy
- 2. Steam energy
- 3. Power energy

#### 1. Natural Gas (NG) energy

NG energy

- NG consumed for ammonia plant (feed + fuel) X NG LHV (Ammonia daily production)
- G. Cal / T NH<sub>3</sub>.

NG Consumption for ammonia Plant (feed + fuel) = 1.8415 M. sm<sup>3</sup> NG LHV = 8134 K Cal/sm<sup>3</sup> Ammonia production = 1850 mtpd

- 1841500 X 8134 1850 X 1000000
- 8.097 G. Cal/T NH<sub>3</sub>
- 2. Steam Energy export
- [(SH Export to Urea-II SH import from CPP) X805 + (SM to CT + SM to Urea hydrolyser)
  X750 + (SL export to CPP) X650 (SM import from CPP) X716)] divided by the ammonia daily production

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