

AMMONIA REFRIGERATION SYSTEM PIPE MARKING GUIDE

In compliance with the International Institute of Ammonia Refrigeration (IIR) Standards Bulletin 114-2014 Revision

Label Elements



Ammonia pipe marking labels contain 5 important components: Abbreviations, Physical State, Marker Body, Pressure Level, and Flow Direction

1 ABBREVIATIONS

- Abbreviations for Ammonia System Components
- Printed in black on orange

EO	= Evaporator Discharge
CO	= Condenser
DC	= Defrost Condensate
ES	= Evaporator Suction
MO	= Hot Gas Defrost
MPL	= High Pressure Liquid
MSD	= High Stage Discharge
MSD	= High Stage Suction
HTRL	= High Temp Recirculated Liquid
HTRS	= High Temp Recirculated Suction
LIC	= Liquid Injection Cooling
LSD	= Low Stage Discharge
LTRL	= Low Temp Recirculated Liquid
LTRS	= Low Temp Recirculated Suction
FW	= Refill/Water
TDR	= Thermodynamic Return
TDS	= Thermodynamic Supply

2 PHYSICAL STATE(S)

- LIG = Liquid (black printed on yellow)
- VAP = Vapor (black or white printed on blue)
- LIQ/VAP = If both states are LI, use both

VAP
LIG
LIG
VAP
VAP
LIG
VAP
VAP
LIG
LIQ/VAP
LIG
VAP
LIG
LIQ/VAP
VAP
LIQ/VAP
LIG

3 MARKER BODY

- Always "AMMONIA"
- Printed in black on orange



4 PRESSURE LEVEL

- HIGH (black or white printed on red)
- LOW (black or white printed on green)

LOW
HIGH
HIGH
LOW
HIGH
HIGH
HIGH
LOW
LOW
HIGH
LOW
LOW
HIGH
HIGH
HIGH

5 FLOW DIRECTION

- Indicates the direction of flow of the system contents
- Place arrows at one or both ends of the pipe marker

Commonly used flow direction arrow types



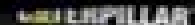
Pipe Marker Size Specifications

OUTSIDE PIPE DIAMETER	3/8" - 1 1/2"	1 1/2" - 2"	2 1/2" - 6"	8" - 10"	Over 10"
	(Class - 30mm)	(Class - 50mm)	(Class - 150mm)	(200mm - 254mm)	(over 254mm)
MINIMUM LENGTH OF LABEL	8" (203mm)	8" (203mm)	12" (305mm)	24" (610mm)	36" (914mm)
MINIMUM HEIGHT OF LETTERS	0.5" (13mm)	0.75" (19mm)	1.25" (32mm)	2.5" (64mm)	3.5" (89mm)



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Refrigeration Engineering, 1935 English abstracts from Kholodil naia tekhnika **Directory & Products Guide**, 2004 Designer's Guide to OSHA Peter S. Hopf, 1975 *Elements of Earthquake Engineering and Structural Dynamics* André Filiatrault, 2013 In order to reduce the seismic risk facing many densely populated regions worldwide including Canada and the United States modern earthquake engineering should be more widely applied But current literature on earthquake engineering may be difficult to grasp for structural engineers who are untrained in seismic design In addition no single resource addressed seismic design practices in both Canada and the United States until now *Elements of Earthquake Engineering and Structural Dynamics* was written to fill the gap It presents the key elements of earthquake engineering and structural dynamics at an introductory level and gives readers the basic knowledge they need to apply the seismic provisions contained in Canadian and American building codes R sum de l diteur **Guidelines for Identification of Ammonia**

Refrigeration Piping and System Components, 1991 Thomas Regional Industrial Buying Guide, 2003 **Lees' Loss Prevention in the Process Industries** Frank Lees, 2012-11-05 Safety in the process industries is critical for those who work with chemicals and hazardous substances or processes The field of loss prevention is and continues to be of supreme importance to countless companies municipalities and governments around the world and Lees is a detailed reference to defending against hazards Recognized as the standard work for chemical and process engineering safety professionals it provides the most complete collection of information on the theory practice design elements equipment regulations and laws covering the field of process safety An entire library of alternative books and cross referencing systems would be needed to

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Employment Safety and Health Guide ,2004 Includes original text of the Occupational safety and health act of 1970
Actes du ... Congrès international du froid ,1983 *Industrial Refrigeration* ,1961 Actes ,1983 **Ice and Refrigeration** ,1945-12 **Purchasing Guide for the Meat Industry** ,1963 *Heating, Piping, and Air Conditioning* ,1956 Vols for May 1929 Dec 1958 include the Journal of the American Society of Heating and Air Conditioning Engineers called in 1929 54 American Society of Heating and Ventilating Engineers in Journal section **New Jersey Register** ,2009
Modern Refrigeration Practice Guy R. King,1971 **Chemical Engineering Equipment Buyers' Guide** ,1981

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 - Chapter 5: Conclusion
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