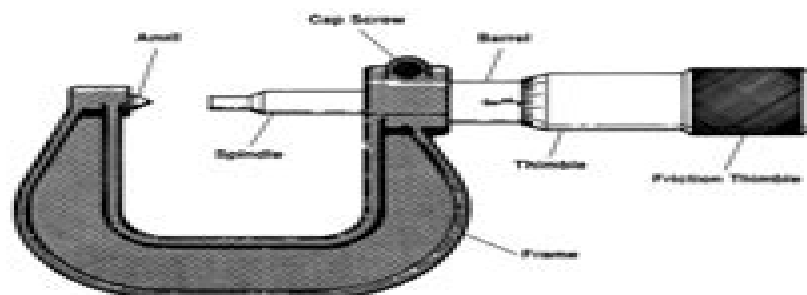




Inch & Metric Rotor Micrometers Operating Instructions with Parts Identification

No. 902760
No. 902760-50

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(800) 688-6359 • (615) 641-7533 • (615) 641-5104 FAX • www.ammcoats.com



No. 2760 Inch Rotor Micrometer (Range: 0 - 2.25 in.)
No. 2760-50 Metric Rotor Micrometer (Range: 0 - 57 mm)

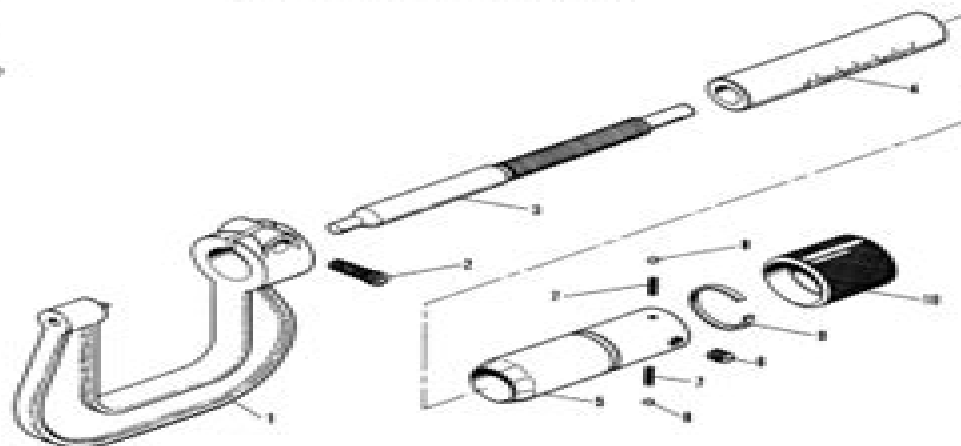
Item	Part No.	Qty.	Description
1	924999	1	Frame/Anvil Assembly
2	900205	1	Cap Screw
3	922402	1	Inch Spindle
4	922407	1	Millimeter Spindle
4	922396	1	Inch Barrel
5	922405	1	Millimeter Barrel
5	922397	1	Inch Thimble
	922406	1	Millimeter Thimble
6	906148	1	Set Screw
7	922404	2	Spring
8	920379	2	Detent Ball
9	922403	1	Friction Strip
10	922398	1	Friction Thimble

Rotor Condition

Measure the rotor's thickness at three (3) or more points around its circumference about one (1) inch (2.54 cm) in from the outer edge. Note: If the rotor has grooves worn in its friction surfaces measure its thickness with the point of the anvil in the deepest groove. If the rotor thickness varies between readings the rotor should be machined. The rotor should be replaced if the rotor's thickness at any point is less than the minimum established by the vehicle manufacturer, or if it will be less after re-conditioning.

Calibration

1. Loosen the cap screw holding the micrometer assembly in the frame.
2. Zero the thimble to the zero mark of the barrel by turning the friction thimble.
3. Push the thimble/barrel "assembly" against the anvil.
4. Tighten the clamp screw while maintaining the setting.
5. Check the zero setting by backing the spindle away from the anvil and closing the micrometer by its friction thimble.
6. If the micrometer does not read zero, loosen the cap screw and reset the thimble to the same number of divisions on the other side of the zero mark on the thimble. Repeat steps 3, 4, and 5.



Ammco Coats User Manual

DJ Losen



Ammco Coats User Manual:

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