

Fig. 3: Stabilizer Shaft, Bracket, Bolts & Insulators Courtesy of GENERAL MOTORS CORP.

IMPORTANT: Place the insulators on the stabilizer shaft with the slits facing toward the front of the vehicle.

- 1. Install the insulators (1) to the stabilizer shaft (4).
- Install the stabilizer shaft (4).
- 3. Install the brackets (2) over the insulators and the stabilizer shaft.

#### NOTE: Refer to Fastener Notice in Cautions and Notices.

4. Install insulator bracket bolts (3).

Tighten: Tighten the bolts to 50 N.m (37 lb ft).

# **2003 Escalade Repair Manual**

**Jicheng Xie** 

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