

3126B Engine

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PRECAUTIONS

Battery Ground Cable

Prior to service, disconnect battery ground cable and isolate.

Cab Over

When performing service operations that require cab lifting, ensure all lifting components are in good condition and fluid levels are correct before operation.

Prior to entering working area under cab, ensure all safety latches and struts are in place and properly secured. Review all manufacturers operating and safety information before entering an area where personal injury may occur.

Fuel System

Diesel fuel injection components are capable of producing pressures high enough to inject fluids through the skin.

To avoid serious personal injury, avoid placing body parts in a position where fluids under high pressure may be injected through the skin.

INTAKE MANIFOLD

REPLACE

1. Remove turbocharger air intake piping.
2. Remove mounting bolts, washers and intake manifold.
3. Reverse procedure to install.

EXHAUST MANIFOLD

REPLACE

1. Disconnect turbocharger oil supply and drain tubes.
2. Loosen turbocharger clamp.
3. Remove four locknuts, turbocharger and gasket.
4. Remove mounting bolts, locks, exhaust manifold and gasket.



Fig. 1 Exhaust manifold tightening sequence

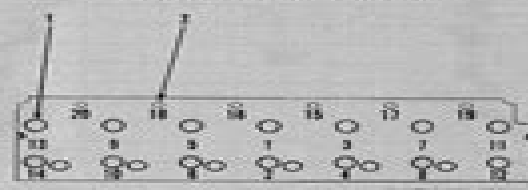


Fig. 2 Cylinder head tightening sequence

5. Reverse procedure to install, noting the following:
 - a. Coat exhaust manifold female ends' inside diameter with suitable engine oil.
 - b. Apply thin coat of sealer No. 2P-2333, or equivalent, to exhaust manifold male ends' outside diameter.
 - c. Apply suitable anti-seize compound to exhaust manifold bolts' threads.
 - d. Torque exhaust manifold mounting bolts to 18-35 inch lbs. in sequence, Fig. 1.
 - e. Final torque mounting bolt to 29-37 ft. lbs. sequence.

CYLINDER HEAD

REPLACE

1. Remove mounting bolts, then the fan drive brackets and support.
2. Remove fuel filter using suitable strap wrench.

3. Disconnect fuel filter base tubes. Cap or plug tubes and openings.
4. Remove mounting bolts, washers, fuel filter base and gasket.
5. Drain coolant into suitable containers.
6. Disconnect hose, then remove mounting bolts and thermostat housing.
7. Remove thermostats and gasket.
8. Disconnect breather.
9. Remove mounting bolts, valve cover and gasket.
10. Disconnect connector and injector wiring harness connectors.
11. Remove mounting bolts and valve mechanism cover base.
12. Remove cylinder head oil gallery plugs and Injector Actuation Pressure (IAP) sensor.
13. Position suitable containers to catch engine oil.
14. Remove engine oil from cylinder head oil galleries using not more than 5 psi air pressure.
15. Remove injector hold down brackets' mounting bolts.
16. Remove injectors by hand, using twisting and pulling motions. If injector is difficult to remove, pry on hold down bracket using six-inch pry bar tool No. 1U-7587, or equivalent.
17. Remove mounting bolts and intake manifold.
18. Remove mounting bolts, locks, exhaust manifold and gasket.
19. Remove cylinder head mounting bolts and washer.
20. Remove cylinder head using suitable hoist.
21. Reverse procedure to install, noting the following:
 - a. Torque large cylinder head bolts 1-14 to 99-121 ft. lbs. in sequence, Fig. 2.
 - b. Torque large head bolts 1-14 to 305-335 ft. lbs. in sequence.
 - c. Final torque large bolts 1-14 to 305-335 ft. lbs. in sequence, again.
 - d. Torque small cylinder head bolts 15-20 to 35-46 ft. lbs.
 - e. Protect injector using seal protector tool No. 149-2955, or equivalent.
 - f. Lubricate new fuel injectors'

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, **Lakeland Boating** ,2005 *California Builder & Engineer* ,1999 **Diesel Engine Reference Book** Bernard Challen,Rodica Baranescu,1999 The Diesel Engine Reference Book Second Edition is a comprehensive work covering the design and application of diesel engines of all sizes The first edition was published in 1984 and since that time the diesel engine has made significant advances in application areas from passenger cars and light trucks through to large marine vessels The Diesel Engine Reference Book systematically covers all aspects of diesel engineering from thermodynamics theory and modelling to condition monitoring of engines in service It ranges through subjects of long term use and application to engine designers developers and users of the most ubiquitous mechanical power source in the world The latest edition leaves few of the original chapters untouched The technical changes of the past 20 years have been enormous and this is reflected in the book The essentials however remain the same and the clarity of the original remains Contributors to this well respected work include some of the most prominent and experienced engineers from the UK Europe and the USA Most types of diesel engines from most applications are represented from the smallest air cooled engines through passenger car and trucks to marine engines The approach to the subject is essentially practical and even in the most complex technological language remains straightforward with mathematics used only where necessary and then in a clear fashion The approach to the topics varies to suit the needs of different readers Some areas are covered in both an overview and also in some detail Many drawings graphs and photographs illustrate the 30 chapters and a large easy to use index provides convenient access to any information the readers requires **Canadian Forest Industries** ,2001 **Modern Diesel Technology** Robert N. Brady,1996 Through a carefully maintained building block approach this text offers an easy to understand guide to automotive truck and heavy equipment diesel engine technology in a single comprehensive volume Text focus is on state of the art technology as well as on the fundamental principles underlying today s technological advances in service and repair procedures Industry accepted practices are identified and readers are encouraged to formulate a sound understanding of both the why and the how of modern diesel engines and equipment Thorough up to date treatment of diesel technology encompasses major advancements in the field especially recent developments in the use of electronics in heavy duty trucks off highway equipment and marine applications The text s primary focus is on state of the art electronic fuel injection systems such as those being used by such manufacturers as Caterpillar Cummins Detroit Diesel Volvo and Mack A systematic structured organization helps readers learn step by step beginning with engine systems and working logically through intake exhaust cooling lubrication and fuel injection systems highlighting major changes in today s modern engines **Fleet Owner** ,1998 The Northern Logger and Timber Processor ,2000 Car and Driver ,2004-07 **Guideline for Reusable Parts and Salvage Operations** Caterpillar Inc.Peoria, Ill.,2004 *Torque Tables* Fel-Pro Incorporated,1980

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