



TABLE 1 Chemical Requirements

Element	Composition, %
Carbon, max. ^a	0.24
Manganese:	
1½ in. [40 mm] and under in thickness: ^a	
Heat analysis	0.70–1.35
Product analysis	0.64–1.46
Over 1½ in. [40 mm] in thickness:	
Heat analysis	1.00–1.60
Product analysis	0.90–1.70
Phosphorus, max. ^a	0.035
Sulfur, max. ^a	0.035
Silicon:	
Heat analysis	0.15–0.50
Product analysis	0.13–0.55
Copper, max:	
Heat analysis	0.35
Product analysis	0.38
Nickel, max. ^a	
Heat analysis	0.25
Product analysis	0.28
Chromium, max:	
Heat analysis	0.25
Product analysis	0.29
Molybdenum, max:	
Heat analysis	0.08
Product analysis	0.09

^a Applies to both heat and product analysis.

^a Manganese may exceed 1.35 % on heat analysis, up to a maximum of 1.60 %, and nickel may exceed 0.25 % on heat analysis, up to a maximum of 0.50 %, provided the heat analysis carbon equivalent does not exceed 0.57 % when based upon the following equation:

$$CE = C + \frac{Mn}{18} + \frac{Cr + Mo + V}{5} + \frac{Ni + Cu}{15}$$

When this option is exercised, the manganese and nickel contents on product analysis shall not exceed the heat analysis content by more than 0.12 % and 0.03 %, respectively.

TABLE 2 Tensile Requirements

	Class 1	Class 2	Class 3
	ksi [MPa]	ksi [MPa]	ksi [MPa]
Tensile strength:			
2½ in. and under	70–90	80–100	80–100
[65 mm and under]	[485–620]	[550–690]	[550–690]
Over 2½ to 4 in., incl	65–85	75–95	75–95
[Over 65 to 100 mm, incl]	[450–585]	[515–655]	[515–655]
Over 4 to 6 in., incl	^a	70–90	70–90
[Over 100 to 150 mm, incl]	^a	[485–620]	[485–620]
Yield strength, min:			
2½ in. and under	50	60	55
[65 mm and under]	[345]	[415]	[380]
Over 2½ to 4 in., incl	45	55	50
[Over 65 to 100 mm, incl]	[310]	[380]	[345]
Over 4 in. to 6 in., incl	^a	45	40
[Over 100 to 150 mm, incl]	^a	[315]	[275]
Elongation in 2 in.			
[50 mm], min, % ^b			
4 in. [100 mm] and under	22	22	22
Over 4 in. [100 mm]	^c	20	20
Elongation in 8 in.			
[200 mm], min, % ^b	18	^c	^c

^a Product is not available in this size range.

^b See Specification A 20/A 20M/A 20Mh for elongation adjustments.

^c There is no requirement for elongation in 8 in.

SUPPLEMENTARY REQUIREMENTS

Supplementary requirements shall not apply unless specified in the order.

A list of standardized supplementary requirements for use at the option of the purchaser are included in Specification A 20/A 20M/A 20Mh. Several of these considered suitable for use with this

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Richard Bailey

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the name Richard Bailey.

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Table of Contents Astm A537 08

1. Understanding the eBook Astm A537 08
 - The Rise of Digital Reading Astm A537 08
 - Advantages of eBooks Over Traditional Books
2. Identifying Astm A537 08
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Astm A537 08
 - User-Friendly Interface
4. Exploring eBook Recommendations from Astm A537 08
 - Personalized Recommendations
 - Astm A537 08 User Reviews and Ratings
 - Astm A537 08 and Bestseller Lists

5. Accessing Astm A537 08 Free and Paid eBooks
 - Astm A537 08 Public Domain eBooks
 - Astm A537 08 eBook Subscription Services
 - Astm A537 08 Budget-Friendly Options
6. Navigating Astm A537 08 eBook Formats
 - ePub, PDF, MOBI, and More
 - Astm A537 08 Compatibility with Devices
 - Astm A537 08 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Astm A537 08
 - Highlighting and Note-Taking Astm A537 08
 - Interactive Elements Astm A537 08
8. Staying Engaged with Astm A537 08
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Astm A537 08
9. Balancing eBooks and Physical Books Astm A537 08
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Astm A537 08
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Astm A537 08
 - Setting Reading Goals Astm A537 08
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Astm A537 08
 - Fact-Checking eBook Content of Astm A537 08
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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