

Note: The water pump seal can be replaced without removing the water pump from the engine.

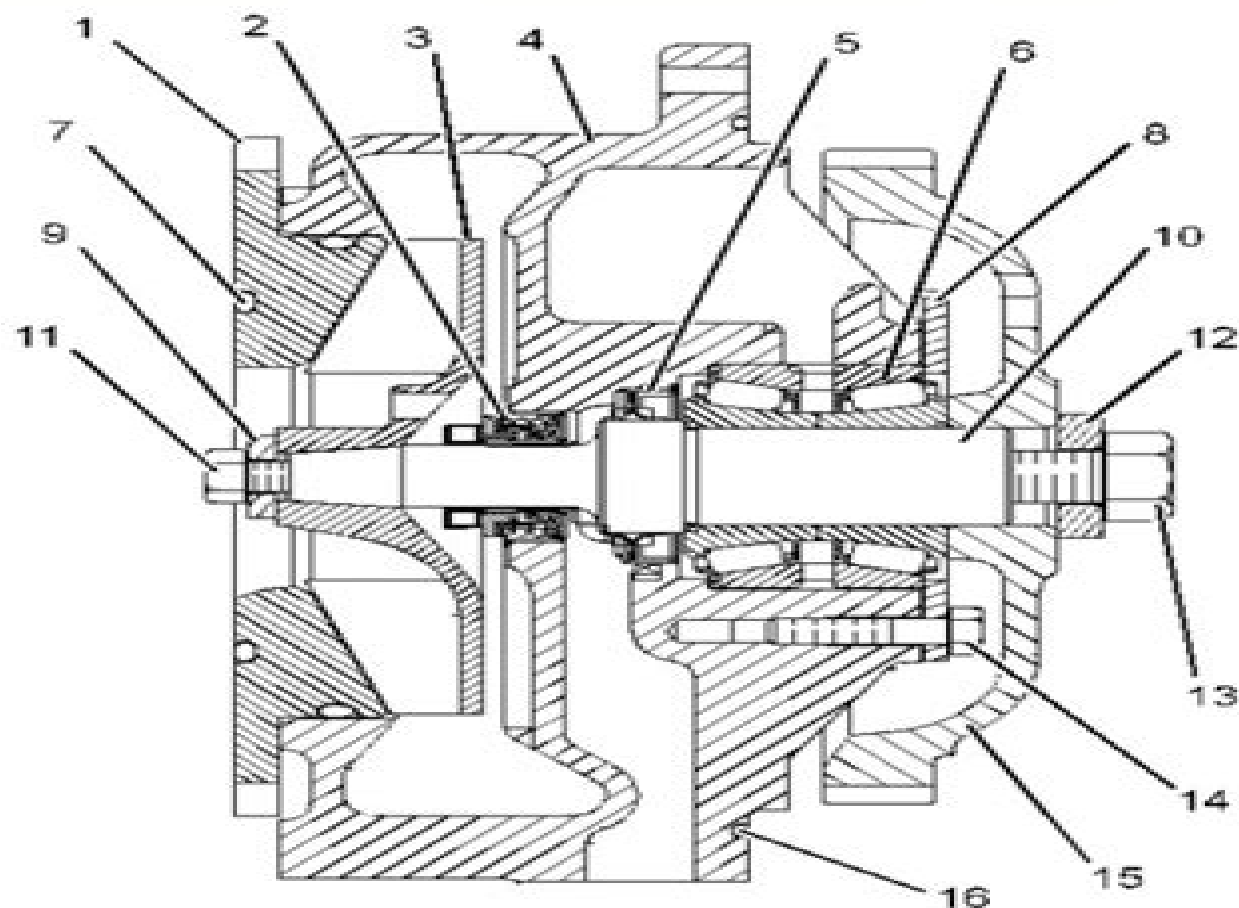


Illustration 1

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1. Remove O-ring seal (7) from adapter (1) . Remove adapter (1) from housing (4) . Remove the O-ring seal from the outside of adapter (1) .
2. Remove bolt (11) and washer (9) . Use Tooling (A) to remove impeller (3) from shaft (10) .
3. Remove bolt (13) and washer (12) from shaft (10) . Remove gear (15) from shaft (10) .
4. Remove bolts (14) from bearing retainer (8) . Remove bearing retainer (8) . Remove bearing cone (6) and shaft (10) from housing (4) by inverting the pump assembly.

3406e Piston Manual

Muskegon Piston Ring Company

A red circular graphic with a gradient, appearing as a stylized sun or a lens flare, positioned to the right of the company name.

3406e Piston Manual:

Chilton's Commercial Carrier Journal for Professional Fleet Managers ,1994-07 Modern Diesel Technology

Robert N. Brady,1996 Through a carefully maintained building block approach this text offers an easy to understand guide to automotive truck and heavy equipment diesel engine technology in a single comprehensive volume Text focus is on state of the art technology as well as on the fundamental principles underlying today s technological advances in service and repair procedures Industry accepted practices are identified and readers are encouraged to formulate a sound understanding of both the why and the how of modern diesel engines and equipment Thorough up to date treatment of diesel technology encompasses major advancements in the field especially recent developments in the use of electronics in heavy duty trucks off highway equipment and marine applications The text s primary focus is on state of the art electronic fuel injection systems such as those being used by such manufacturers as Caterpillar Cummins Detroit Diesel Volvo and Mack A systematic structured organization helps readers learn step by step beginning with engine systems and working logically through intake exhaust cooling lubrication and fuel injection systems highlighting major changes in today s modern engines

Troubleshooting & Repairing Diesel Engines Paul Dempsey,1995 Presents instructions for diagnosing and fixing problems with diesel engines used in farm and lawn equipment boats air compressors and generators reviewing the basics of diesels and discussing planned maintenance fuel systems cylinder heads and valves engine mechanics electrical fundamentals and other topics **Diesel Engine and Fuel System Repair** John F. Dagel,Robert N. Brady,1998 One of the only texts of its kind to devote chapters to the intricacies of electrical equipment in diesel engine and fuel system repair this cutting edge manual incorporates the latest in diesel engine technology giving students a solid introduction to the technology operation and overhaul of heavy duty diesel engines and their respective fuel and electronics systems **Pedrick Piston**

Ring Service Engine Repair Manual Wilkening Manufacturing Co,1947 *Service Manual* Caterpillar Inc.Peoria, Ill.,1989 *Sae Piston Ring Standards Manual* Society of Automotive Engineers Staff,1993 This manual is a reference for pistons for internal combustion engines In addition the standards may generally be applied to piston rings for reciprocating compressors Fifteen documents are included all of which are either newly issued or revised Piston Ring Manual Muskegon Piston Ring Company,1942 Pedrick Heat-shaped Piston Rings Wilkening Manufacturing Co,1932 Pedrick Heat-shaped Piston Rings Wilkening Manufacturing Co,1937 Engineers' Piston Ring Handbook Koppers Company (1927-). American Hammered Piston Ring Division, Baltimore,1939 **Aircraft Piston Ring Manual** Paul S. Lane,Muskegon Piston Ring Company,1943 Import/domestic Cylinder Head Specification Manual NAPA engine parts,Chilton Datalog (Firm),1983 Service Manual for the Doctor of Motors Nash Motors Company,1948* Engineers' Hand Book ,1935

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