



A. Adjusting Bolt  
B. Locknut  
C. Cotter Pin

D. Axle Nut  
E. Notch  
F. Alignment Marks

- If the chain is too tight, back out the left and right chain adjusting bolts evenly, and kick the wheel forward until the chain is too loose.
- Turn the left and right chain adjusting bolts evenly until the drive chain has the correct amount of slack. To keep the chain and wheel aligned, the notch on the left chain adjuster should align with the same swing arm mark that the right chain adjuster notch aligns with.

**NOTE:** Wheel alignment can also be checked using the straightedge or string method.

**WARNING** Misalignment of the wheel will result in abnormal wear, and may result in an unsafe riding condition.

- Tighten both chain adjuster locknuts (Make sure the axle stays aligned).
- Center the brake panel assembly in the brake drum. This is done by tightening the axle lightly, spinning the wheel, and depressing the brake pedal forcefully. The partially tightened axle allows the brake panel assembly to center itself within the brake drum.

**NOTE:** This procedure can prevent a soft, or "spongy feeling" brake.

- Tighten the axle nut to 12.0 kg-m (87 ft-lbs) of torque.
- Rotate the wheel, measure the vertical movement again at the tightest position, and readjust if necessary.
- Insert a new cotter pin through the axle nut and axle, and spread its ends.
- Tighten the torque link rear nut to 3.0 kg-m (22 ft-lbs) of torque, and then insert the safety clip.
- Check the rear brake (Pg. 27).

## BRAKES

### Front Brake (on KZ400-B)

Disc and disc pad wear is automatically compensated for and has no effect on the brake lever action. So there are no parts that require adjustment on the front brake. However if the brake lever has a soft, or "spongy feeling", check the brake fluid level in the master cylinder and bleed the air from the brake line (Pg. 203).

### Front Brake (on KZ400-C)

Brake lining and drum wear, and cable stretch cause the brakes to go out of adjustment, increasing lever play and decreasing braking effectiveness. Brake adjustment

to compensate for this actually consists of following three adjustments: cam lever angle, brake shoe synchronization, and brake lever.

If brake drag is detected during brake adjustment, disassemble the brake (Pg. 111), and inspect for wear or damage (Pg. 206). Also, if the brake lever does not return to its rest position quickly upon release, inspect the brake for wear or damage. If the brake has a soft, or "spongy feeling", make sure the brake panel is properly synchronized.

On the outside of the front brake panel there is a brake lining wear indicator. Whenever the indicator has gone past **USABLE RANGE**, the brake shoes must be immediately replaced and the other brake parts examined. Adjustment alone cannot compensate for the wear of a brake worn past **USABLE RANGE**.



A. Wear Indicator

B. **USABLE RANGE**

### Cam Lever Angle

- When the brake is fully applied, the primary brake cam lever should come to an 80°~90° angle with the threaded extension of the brake cable, at the same time as which the secondary brake cam lever should be parallel with the primary brake cam lever.



A. Primary Brake Cam Lever

B. Secondary Brake Cam Lever

- If they do not, remove the cam levers and then remount them at new positions on the shafts to achieve the proper angle, or loosen the locknut and turn the connecting rod to make the two cam levers parallel.

**WARNING** Since a cam lever angle greater than 90° reduces braking effectiveness, this adjustment should not be neglected. When remounting the

# 422437 Twin Cylinder Service Manual

**R Sanford**



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