

Part to be tightened		Part name	Thread size	Q'ty	Tightening torque			Remarks
					Nm	m-kg	ft.lb	
ENGINE :								
Crankcase	1st	Bolt	M6 x P1.0	8	5	0.5	3.6	
	2nd				11	1.1	8	
	1st	Bolt	M8 x P1.25	6	15	1.5	11	
	2nd				28	2.8	20	
Cylinder head	1st	Bolt	M8 x P1.25	14	15	1.5	11	
	2nd				28	2.8	20	
Exhaust cover	1st	Bolt	M6 x P1.0	14	4	0.4	2.9	
	2nd				8	0.8	5.8	
Flywheel		Nut	—	—	110	11	80	
Power unit		Bolt, nut	M8 x P1.25		21	2.1	15	Apply oil
Spark plug			—	—	25	2.5	18	
Thermostat cover	1st	Bolt	M6 x P1.0	2	4	0.4	2.9	
	2nd				8	0.8	5.8	
Intake manifold	1st	Bolt	M6 x P1.0	16	4	0.4	2.9	
	2nd				8	0.8	5.8	
Electric motor mounting		Bolt	M8 x P1.25	3	18	1.8	13	
UPPERCASE AND GEAR CASE :								
Bracket bolt		Nut	—	1	13	1.3	9.0	
Upper side mount rubber		Nut	M8 x P1.25	2	24	2.4	17	
Lower side mount rubber		Nut	M10 x P1.25	2	40	4.0	29	Apply quick gasket
Pinion nut		Nut	—	1	75	7.5	54	
Ring nut		Nut	—	1	130	13.0	94	
Lower case mounting		Bolt	M10 x P1.25	4	40	4.0	29	
Propeller		Nut	—	1	35	3.5	25	
POWER TRIM AND TILT :								
Tilt cylinder end screw		—	—	1	80	8.0	58	
Trim cylinder end screw		—	—	2	70	7.0	51	
Reservoir plug		Bolt		1	3.0	0.3	2.1	
Through-bolt		Bolt		2	4.0	0.4	2.9	
Grommet bolt		—	—	1	35	3.5	25	
Power trim and tilt unit mounting		Bolt	M8 x P1.25	6	37	3.7	26	

40 Hp Yamaha Outboard Torque Specs

Brendan G. Carr



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