2005 STEERING

Power Steering System - Terraza, Uplander, Relay & Montana SV6

SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Fastener Tightening Specifications

Application	Specification	
	Metric	English
Cooler Pipe Retainer Bolt/Screw	10 N.m	89 lb in
Inner Tie Rod	100 N.m	74 lb ft
Power Steering Hose/Pipe Fittings	27 N.m	20 lb ft
Power Steering Gear Adjuster Plug Lock Nut	68 N.m	50 lb ft
Power Steering Gear Cylinder Line Fittings	27 N.m	20 lb ft
Power Steering Gear Heat Shield Bolts	14 N.m	124 lb in
Power Steering Gear Nuts - at Frame 1	60 N.m+ 60°	44 lb ft + 60°
Power Steering Gear Valve End Fitting	17 N.m	13 lb ft
Power Steering Pump Bolts	34 N.m	25 lb ft
Power Steering Pump Flow Control Valve	75 N.m	55 lb ft
Rear Frame to Body Bolts	165 N.m	122 lb ft
Tie Rod Ball Stud Nut 1		
First Pass	30 N.m	22 lb ft
Final Pass	+ 120°	

¹ This is a prevailing torque type fastener. This fastener may be reused ONLY if:

- · The fastener and its counterpart are clean and free from rust
- The fastener develops a specified amount of torque/drag against its counterpart prior to the fastener seating.

Refer to the appropriate service procedure for the prevailing torque value.

If the fastener does not meet these criteria, REPLACE the fastener.

² Ensure that 2.5-4.5 tie rod end threads are visible beyond the tie rod ball stud nut nylon.

POWER STEERING PUMP SPECIFICATIONS

Power Steering Pump Specifications

6 Pontiac Montanna Sv6 Service Manual

L Reisser

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Automotive Engineering International, 2005 Service Manual 2005 Uplander, Montana, Terraza ,2005 Good Housekeeping ,2004 Architectural Digest ,2004-10 The international magazine of Automotive News ,2007 House Beautiful, Service Manual 2002 fine interior design Food & Wine ,2004-07 Travel & Leisure ,2004 Venture, Montana, Silhouette, 2001 Service Manual 2003 Venture, Montana, Silhouette, 2002 2001 Chevrolet Montana (Export Only), Chevrolet Venture, Pontiac Montana, and Oldsmobile Silhouette Service Manual General Motors Corporation. North American Operations, 2000 Service Manual 2000 Chevrolet Venture, Pontiac Montana, Pontiac Trans Sport, Oldsmobile Silhouette, U-platform General Motors Corporation. North American Operations, 2000 Service **Manual 1999 U-platform** ,1999 2000 Chevrolet Venture/Pontiac Montana/ Oldsmobile Silhouette General Motors Corporation, 2000 Pontiac G6 Service Manual 2005 General Motors Corporation. North American Operations, 2004 Pontiac Service Manual, 1969 General Motors Corporation. Pontiac Motor Division, 1968 **Pontiac** Automobile General Motors Corporation. Pontiac Motor Division, 1983 1968 Pontiac Service Manual General Motors Corporation. Pontiac Motor Division, 1967 1969 Pontiac Service Manual ,1968 Pontiac G6 2005 thru 2009 ,2009-10-01 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index

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