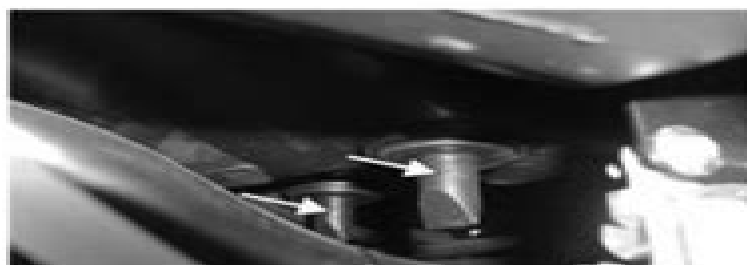


11. Install the air filter housing cover and secure with the retaining clips (400/500/650 H1) or wing-nuts (700 EFI).
12. Install the storage compartment; then secure with the reinstallable rivets.

CHECKING AND CLEANING DRAINS

1. Inspect one-way drains beneath the main housing for debris and for proper sealing.



2. Replace any one-way drain that is cracked or shows any signs of hardening or deterioration.

CAUTION

The one-way drain to the right is the clean air section of the filter housing. Any leak of this one-way drain will allow dirt into the engine intake causing severe engine damage.

3. Wipe any accumulation of oil or gas from the filter housing and one-way drains.

Valve/Tappet Clearance (Feeler Gauge Procedure)

■ **NOTE:** For the 700 EFI, see Valve/Tappet Clearance (700 EFI) in this section.

To check and adjust valve/tappet clearance, use the following procedure.

1. Remove the timing inspection plug; then remove the tappet covers (for more detailed information, see Section 3 - Servicing Top-Side Components).
2. Rotate the crankshaft to the TDC position on the compression stroke.

■ **NOTE:** At this point, the rocker arms and adjuster screws must not have pressure on them.

3. Using a feeler gauge, check each valve/tappet clearance. If clearance is not within specifications, loosen the jam nut and rotate the tappet adjuster screw until the clearance is within specifications. Tighten each jam nut securely after completing the adjustment.

CAUTION

The feeler gauge must be positioned at the same angle as the valve and valve adjuster for an accurate measurement of clearance. Failure to measure the valve clearance accurately could cause valve component damage.

VALVE/TAPPET CLEARANCE (400/500)

Intake	0.05-0.10 mm (0.002-0.004 in.)
Exhaust (400)	0.22-0.27 mm (0.009-0.011 in.)
Exhaust (500)	0.17-0.22 mm (0.007-0.009 in.)

VALVE/TAPPET CLEARANCE (650 H1)

Intake	0.1016 mm (0.004 in.)
Exhaust	0.1524 mm (0.006 in.)



4. Install the timing inspection plug.
5. Place the two tappet covers into position making sure the proper cap screws are with the proper cover. Tighten the cap screws securely.

Valve/Tappet Clearance (Valve Adjuster Procedure)

■ **NOTE:** For the 700 EFI, see Valve/Tappet Clearance (700 EFI) in this section.

To check and adjust valve/tappet clearance, use the following procedure.

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