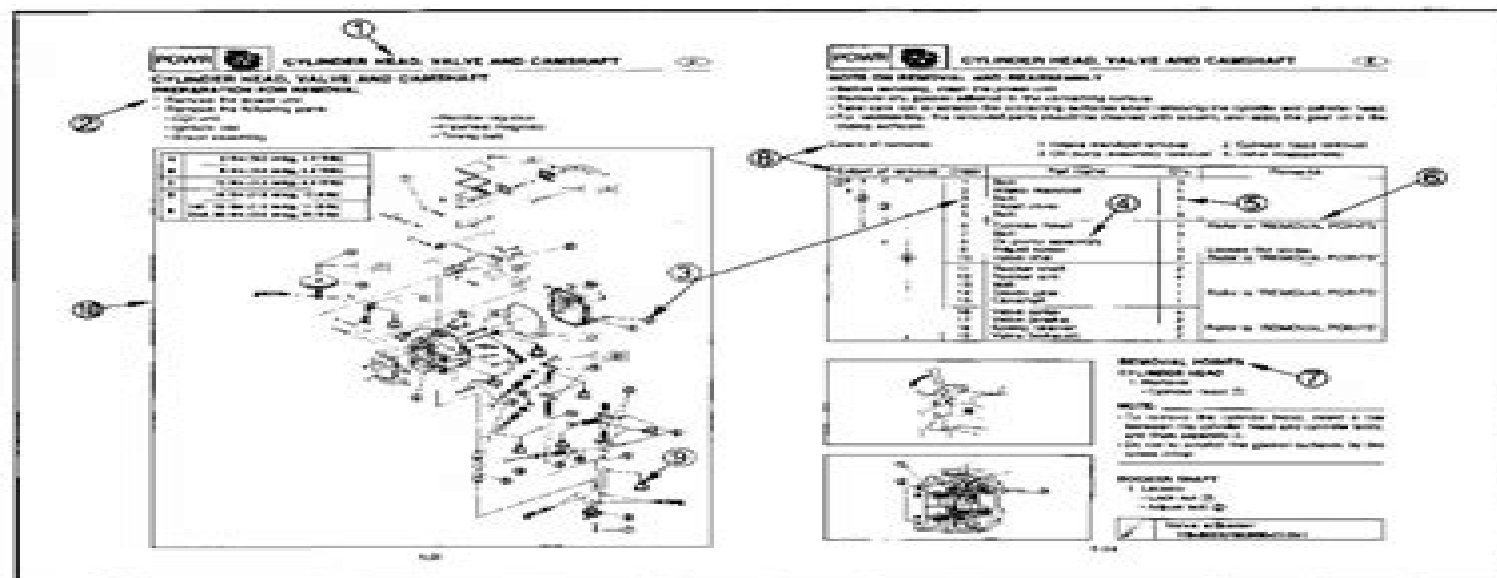


## HOW TO READ DESCRIPTIONS

1. An easy-to-see disassembly illustration is mainly provided for a disassembly job.
2. Numbers are given in the order of a disassembly job in the disassembly illustration.
3. An explanation of jobs and notes is presented in an easy-to-read way by the use of symbol marks. The meanings of the symbol marks are given on the next page.
4. A job instruction chart accompanies the assembly illustration, providing the order of jobs, names of parts, notes in jobs, etc.
5. In addition to the disassembly illustration, "REMOVAL POINTS" is provided to supplement in detail the explanation which does or cannot necessarily cover the main jobs.
6. Jobs necessary before and after those which are not included in the disassembly illustration are explained before the same illustration as related jobs.

- ① Section
- ② Preparation for removal
- ③ Order of removal
- ④ Part name
- ⑤ Q'ty

- ⑥ Remarks
- ⑦ Removal points
- ⑧ Extent of removal
- ⑨ Symbol mark
- ⑩ Exploded diagram



# 1994 Yamaha 50elrs Outboard Service Repair Maintenance Manual Factory

**Penton Staff**



## **1994 Yamaha 50elrs Outboard Service Repair Maintenance Manual Factory:**

**Yamaha 4-Stroke OB 6-100 HP, 1985-2013** Haynes Publishing,2017-03-01 Each Clymer manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the vehicle Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box This manual includes all you need to know to maintain and repair your Yamaha 4 Stroke OB 6 100 HP 1985 2013 **Yamaha Outboard** Joan Coles,Clarence W. Coles,1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Chilton Marine s editors authors in our on site facility Providing complete coverage on everything from basic maintenance to engine overhaul every manual features Simple to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections accurate specifications and wiring diagrams Recognized and used by technical trade schools as well as the U S military Covers all 115 225 Hp V4 and V6 2 stroke models Also includes advanced oil injection and counter rotating drive Nearly 750 illustrations Seloc Yamaha Outboards Seloc,2004 1701 Covers all 2 250 hp 1 4 cylinder V4 and V6 models 2 stroke and 4 stroke models includes jet drives *Yamaha Outboard Shop Manual* Editors of Haynes Manuals,2014-12-15 Yamaha 75 HP 80 HP 90 HP 100 HP 115 HP Inline 4 and 200 HP 225 HP and 250 HP 3 3L V6 Outboards manual Includes Color Wiring Diagrams Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Yamaha 75 HP 2000 20013 Yamaha 80 HP 2000 2013 Yamaha 90 HP 2000 2013 Yamaha 100 HP 2000 2013 Yamaha 115 HP 2000 2013 Yamaha 200 HP 2000 2013 Yamaha 225 HP 2000 2013 Yamaha 250 HP 2000 2013 **Clymer Yamaha XV535-1100 Virago 1981-2003: Service, Repair, Maintenance** Ed Scott,2004-05-30 Service repair and maintenance manual *Yamaha XJ600S & XJ600N* Alan Ahlstrand,John Harold Haynes,1999 Yamaha XV V-Twins Service and Repair Manual Alan Ahlstrand,John Harold Haynes,1997 There is a Haynes manual for most popular domestic and import cars trucks and motorcycles By conducting complete tear downs and rebuilds the Haynes staff has discovered all the problems owners will find in rebuilding or repairing their vehicle Documenting the process in hundreds of illustrations and dear step by step instructions makes every expert tip easy to follow From simple maintenance to trouble shooting and complete engine rebuilds it s easy with Haynes *Yamaha Seca II (XJ600S), '92-'03* Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Yamaha Seca II XJ600S

model years 1992 2003 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate

**Yamaha 50 Service Manual** Yamaha Motor Co,1960      **Clymer Yamaha YZ125-490, 1985-1990** Penton

Staff,1994-03-01 With the help of the Clymer Yamaha YZ125 490 1985 1990 Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too The specific BMW R1200 models covered by this manual are Yamaha YZ125 1985 1987 Yamaha YZ250 1985 1987 Yamaha YZ490 1985 1990      *Clymer Yamaha XJ550, XJ600 & FJ600 1981-1992* Penton Staff,1996-03-01 With the help of the Clymer Yamaha XJ550 XJ600 FJ600 1981 1992 Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too      Yamaha YZ250 1994-1998 Penton Staff,2000-05-24 YZ250 1994 1998      *Yamaha XJ900F Fours 1983-1994* Matthew Coombs,2004-11-27 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index      **AC**

**Maintenance & Repair Manual for Outboard Motors** Jean Luc Pallas,2013-08-10 The aim of this book with its detailed

step by step colour photographs and diagrams is to enable every owner to fix their outboard motor with ease Troubleshooting tables help diagnose potential problems and there is advice on regular maintenance and winterising and repair Jean Luc Pallas s enthusiasm for passing on his knowledge as well as his clear explanations precise advice and step by step instructions make this a unique book *Clymer Yamaha XT125-250, 1980-1984* Penton Staff,1985-01-01 With the help of the Clymer Yamaha XT125 250 1980 1984 Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too Seloc Yamaha 4-stroke Outboards 2005-10 Repair Manual (Seloc) Seloc,2011 Covers all 2 5 350 HP 1 4 cylinder V6 and V8 4 stroke models Includes jet drives Wiring diagrams Cover **Clymer Yamaha YZ100-490 Monoshock, 1976-1984** Penton Staff,1985-09-01 With the help of the Clymer Yamaha YZ100 490 Monoshock 1976 1984 Repair Manual in your toolbox you will be able to maintain service and repair your bike to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too **Yamaha RD & DT125LC, '82-'87** Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Yamaha RD troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate **Yamaha Outboard, 1984-1991** Joan Coles,Clarence Coles,1998 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft SELOC has been the leading source of how to information for the marine

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