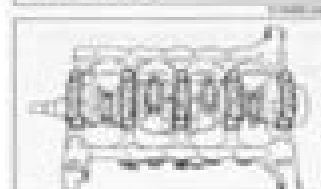


Mazda 121 Workshop Manual 1990-1998



1. Air cleaner assembly	10. Timing belt
2. Accessory cable	11. Front softener
3. Throttle cable	12. Intake manifold
4. Hoses	13. Caliper
5. Hoses	14. Caliper
6. Water system pipe nuts and bolts	15. Timing belt cover, upper
7. Alternator drive belt	16. Timing belt cover, lower
8. Water pump pulley	17. Timing belt cover, lower
9. Timing belt cover, upper	18. Timing belt cover, lower

CYLINDER BLOCK (EXTERNAL PARTS) Torque Specifications



- Before installing the timing belt, check the clearance as follows:
 - Oil clearance inspection:
 - (a) Remove all bearings.
 - (b) Measure the clearance between the crankshaft and the main bearing caps.
 - (c) Measure the clearance between the crankshaft and the main bearing caps.
 - Caution:
 - Do not rotate the crankshaft.
 - (a) Position the timing belt in the crank direction.
 - (b) Install the lower main bearings and the main bearing caps according to the cap number and "I" mark.
 - (c) Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**
 54-65 Nm (5.0-6.5 m.kg, 40-45 ft.lbs)
- (f) Remove the main bearing caps, and measure the Plastigage at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.
 - (g) If the oil clearance exceeds specification, grind the crankshaft and use vibration main bearings. (Refer to page 9-56.)
- Oil clearance:** 0.015-0.020mm (0.0007-0.0014 in)
Maximum: 0.10mm (0.004 in)
- Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.
 - Install the crankshaft and the main bearing caps according to the cap number and "I" mark.
 - Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**
 54-65 Nm (5.0-6.5 m.kg, 40-45 ft.lbs)



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