

## 25.4 STEERING AND SUSPENSION

### 25.4.1 Tyres

1. Check steering and suspension (2.2.2.1).
2. Inspect both side hub shaft ends with wear.

### 25.4.2 Tyres

1. Inspect both side hub shaft ends with wear.
2. Check steering column (steering column).

### 25.4.3 Tyres

1. All steering column bearing ends in a hub (2.2.2.1).
2. Lower steering column (steering column) (2.2.2.1).

## CHECKING STEERING COLUMN FOR ACCIDENT DAMAGE

### Figure 25.4.1.1

**NOTES:** Accidents involving a vehicle steering column damage may lead to a severe accident. When the steering column is damaged, it may lead to a severe accident. It is important to check the steering column for damage. If damage is found, the steering column should be replaced.

### 25.4.4.1

1. The steering shaft and column are an integral assembly. If either the shaft or column is bent or deformed, replace the entire assembly.

### 25.4.4.2

1. Inspect the steering column for damage and replace if necessary. If the steering column is damaged, it may lead to a severe accident. It is important to check the steering column for damage. If damage is found, the steering column should be replaced.



Figure 25.4.1.1 Checking Steering Column Damage

## 25.4.5

Tools Required:  
1. 1000 (1) Dial Indicator  
1. 2000 (1) Magnifying Glass

1. Spring shaft length (Figure 25.4.5.1). If the shaft is bent, replace the shaft.

Spring column length:  
Standard - 780 mm (30.71 in.)  
Minimum - 770 mm (30.31 in.)



Figure 25.4.5.1 Measuring Spring Shaft

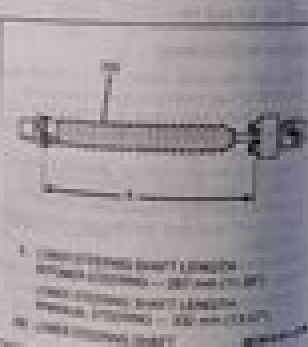


Figure 25.4.5.2 Measuring Lower Steering Shaft

1. Lower steering shaft length (Figure 25.4.5.2). If the shaft is bent, replace the shaft.

## 25.4.6

1. Lower steering shaft length:  
With power steering - 287 mm (11.30 inches)  
With manual steering - 282 mm (11.10 inches)

1. Lower steering shaft column using a 1.000 (1) and a 1.200 (1) (Figure 25.4.6.1). To check accuracy, check one of the lower shaft where measurement will be taken. If column exceeds specified limits, replace it with a new one.

1. Lower steering shaft maximum allowable column - 7 mm (0.275 in.)

### 25.4.6.1

1. Steering shaft joint and shaft for any damage such as cracks, bends, deformations or excessive play. If anything is found, replace the shaft assembly.
1. Steering shaft for excessive column. If found, replace the steering column.

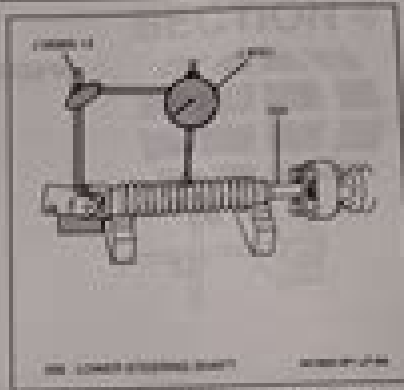


Figure 25.4.6.1 Measuring Lower Steering Shaft Column

## SPECIFICATIONS

### FASTENER TORQUES

Steering Wheel Bearing Nut	10 Nm (7.4 lb-ft)
Negative (-) Battery Cable to Negative (-) Battery Terminal Bolts	15 Nm (11.2 lb-ft)
Steering Column Flange Bolts	14 Nm (10.4 lb-ft)
Steering Shaft Joint Bolts	20 Nm (14.9 lb-ft)
Lower Steering Shaft to Steering Column Bolt	25 Nm (18.4 lb-ft)
Anti-Lock Brake Valve Bolt (Steering Shaft)	20 Nm (14.9 lb-ft)

### STEERING COLUMN SPECIFICATIONS

Steering Column Capsule to Box Clearance	7 mm (0.275 in.)
Steering Column Length	
Standard	780 mm (30.71 in.)
Minimum	770 mm (30.31 in.)
Lower Steering Shaft Length	
With Power Steering	287 mm (11.30 in.)
With Manual Steering	282 mm (11.10 in.)
Lower Steering Shaft Maximum Allowable Column	7 mm (0.275 in.)

### SERVICE PARTS INFORMATION

Component Name (List in Section 25.2)	Reference Name in Service Parts Catalog	Group Number
Steering Wheel	Wheel, Steering	6.71.1
Steering Column	Column, Steering Wheel	6.71.2
Steering Column	Column, Steering Wheel	6.71.3
Steering Column	Column, Steering Wheel	6.71.4
Steering Column	Column, Steering Wheel	6.71.5
Steering Column	Column, Steering Wheel	6.71.6
Steering Column	Column, Steering Wheel	6.71.7
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