



7. Check for continuity between the brush holder plate and each brush holder (Figure 110); there must be no continuity. If the unit fails this test, replace the brush holder plate.
8. Service the armature bearings as follows:
  - a. Check the bearings on the armature shaft. Replace worn or damaged bearings.

**NOTE**

*The armature shaft bearings have different part numbers. Identify the old bearings before removing them.*

- b. Check the bearing bores in the end cover and solenoid housing. Replace the cover or housing if the area is worn or cracked.

**Starter Drive Housing Disassembly/Inspection/Assembly**

The drive housing was removed during starter disassembly.

1. Remove the return spring (A, Figure 111), ball, clutch shaft (B) and drive spring from the drive assembly.
2. Remove the idler gear (Figure 112) from the drive housing.
3. Remove the idler gear bearing and cage assembly (A, Figure 113). There are five individual bearing rollers (Figure 114).
4. Remove the drive assembly (B, Figure 113).
5. Replace the drive housing O-ring (Figure 115) if worn or damaged. Lubricate the O-ring with high-temperature grease.
6. Inspect the idler gear bearing and cage assembly (Figure 114) for worn or damaged parts.

**CAUTION**

*The drive assembly (Figure 116) is a sealed unit. Do not clean or soak it in any type of solvent.*

# 91 Flhtcu Manual

**Jiyuan Zhang**



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