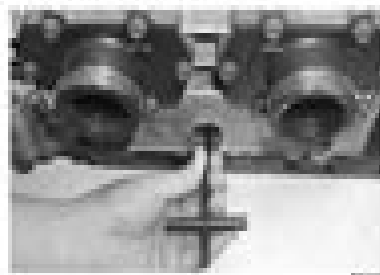


4. Using the long end drive, drive the water pump seal into the crankcase.



5. Using a pair of snap ring pliers, remove the snap ring securing the water seal to the crankcase.



6. Using the hooked end of the long end drive, pull the inner seal lip of the crankcase.

ASSEMBLY

1. Wipe the seal area clean using a clean rag.



2. Position the inner seal onto the seal drive tapered side towards the crankshaft. Securely tap into position.

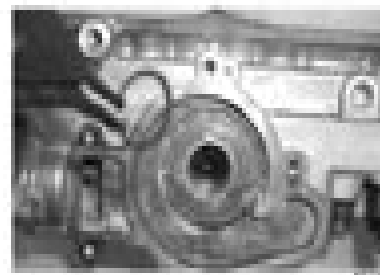


3. Using a small screwdriver, apply a light coat of grease to the inner seal lip.



4. Using a pair of snap ring pliers, install the snap ring securing the inner seal to the crankcase.

3



5. Using the seal drive, carefully install the water pump impeller seal. Gently tap the seal drive into position until it seats itself against its flange.



6. Apply a light coat of grease to the sealing surface of the oil injection pump. Then install Oil Seal Installation Tool (p/n 9944-211) at the end of the shaft. Force the shaft so it is pushed through the oil seal water pump seal. Then remove the tool. Position the shaft in the oil pump end of the shaft.



7. Install the oil injection pump. Remove O-ring and install.



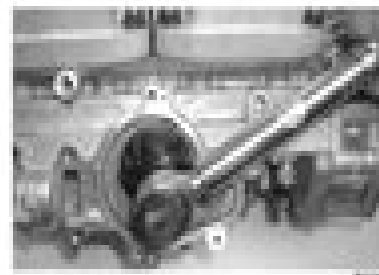
8. Install the O-ring and the oil injection pump. Note: seat the pump shaft and oil pump shaft. Secure with two screws. Tighten the two screws to 4.7 kg-m (3.5 ft-lb).



9. Place the lower check valve into position. Then secure with the pin and screw cap screw. Tighten securely.



10. Place the impeller into position and secure with a cap screw and washer. Be sure the rubber side of the washer is directed towards the impeller. Apply Blue Loctite #242 to the threads of the cap screw and tighten to 5.5-7.2 kg-m (4.0-5.0 ft-lb).



11. Apply Loctite to the crankcase cover. Then install the alignment pin into the crankcase of covercase.

91 Ext Service Manual

RD Boyd



91 Ext Service Manual:

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