

Audi S4 1991-2016 Workshop Manual

Exploded view - cylinder head

1. Note

The diagram shows the cylinder head on cylinder bank 2 (left side).

1. Cylinder head gasket

- 1. Removing → [Chapter: Removing and installing cylinder head](#)
- 2. Installation position: left hand side: front cylinder head
- 3. If removed: change coolant and engine oil

2. Cylinder head

- 1. Removing and installing → [Chapter](#)
- 2. Checking for distortion → [Fig.](#)
- 3. Replacing head → [Fig.](#)
- 4. If removed: change coolant and engine oil

3. Bolt

- 1. Tightening torque → [Bolt: torque](#) (see p. 47: Torque: torque: Bolt: torque)

4. Vacuum pump

- 1. Removing and installing → [Bolt: torque](#) (see p. 47: Torque: torque: Bolt: torque)

5. Gasket

- 1. Remove

6. Bolt washer

- 1. Cylinder bank 1 (right side): bolt washer: 10x10
- 2. Cylinder bank 2 (left side): bolt washer: 10x10

7. Bolt

- 1. Tightening torque → [Chapter](#)

8. Bolt

- 1. Remove
- 2. Bolt: have been gradually converted from Positive to nut: point: 10x10
- 3. Note: correct sequence when installing → [Bolt: torque](#)
- 4. Tightening torque and sequence → [Fig.](#)

9. Ignition coil

- 1. Removing and installing → [Chapter](#)

10. Cylinder head cover

- 1. Removing and installing: left side: 10x10

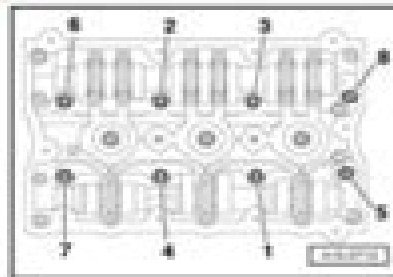
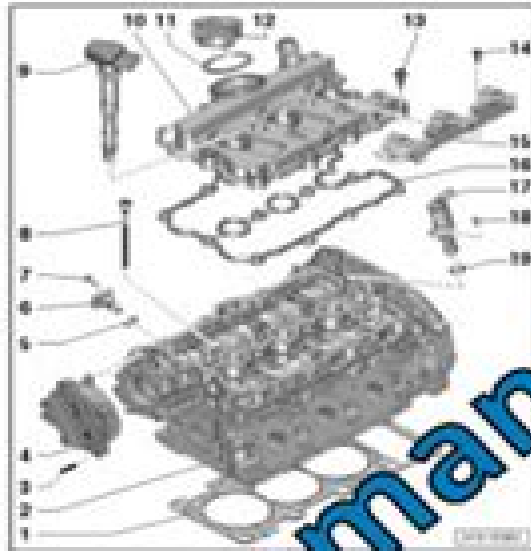
Cylinder head - tightening torque and sequence

1. Note

Remove the bolts tightened with sequence 1 to 10.

- 1. Tighten bolts in 4 steps

Step	1	2	3	4
1	10	10	10	10
2	10	10	10	10
3	10	10	10	10
4	10	10	10	10



- 1. Remove bolts 11 and 12 and move power steering pump to one side.

1. Note

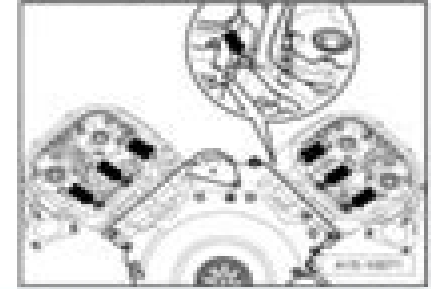
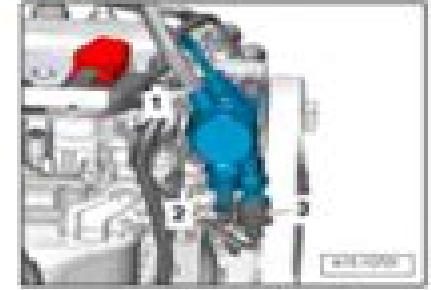
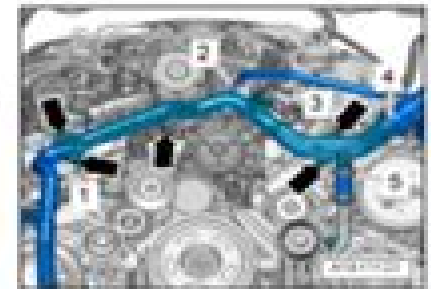
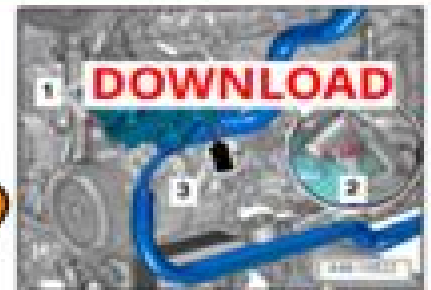
- 1. The illustration shows the installation position on a vehicle with dynamic steering.
- 2. Damaged item: 3 and 4: 10x10

All vehicles (continued)

- 1. Tighten the bolt: 10x10
- 2. Remove the bolt: 10x10
- 3. Remove the bolt: 10x10
- 4. Remove the bolt: 10x10
- 5. Remove the bolt: 10x10
- 6. Remove the bolt: 10x10
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- 97. Remove the bolt: 10x10
- 98. Remove the bolt: 10x10
- 99. Remove the bolt: 10x10
- 100. Remove the bolt: 10x10

- 1. Disconnect connection 15 and move fuel supply hose close to one side.

- 2. Tighten electrical connections 12 and 13.



15 Audi S4 Service Manual

Lei Huang



15 Audi S4 Service Manual:

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