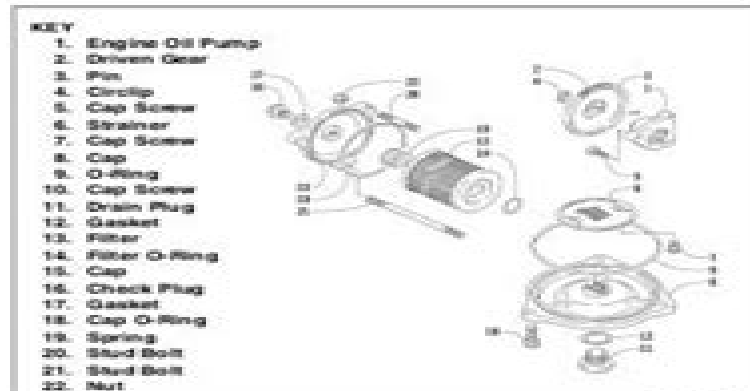




CH2800A

■ **NOTE:** Clean up any excess oil after removing the filter.

6. Apply oil to the O-rings and check to make sure they are positioned correctly in the cover and crankcase; then with the open end of the filter element directed toward the center of the engine, install the element making sure the spring is between the cover and the element.



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### CAUTION

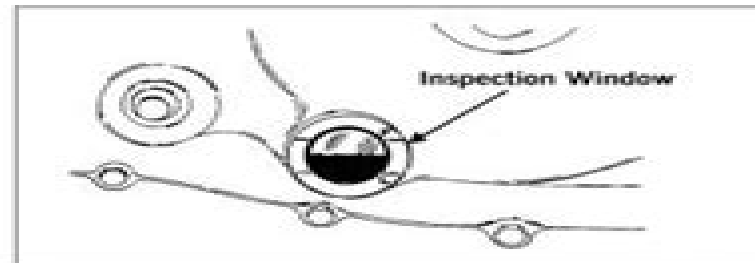
If the oil filter element is installed backwards, engine damage will occur due to lack of oil flow.

7. Place the filter cover in position and secure with the nut. Tighten securely.
8. Install the engine drain plug and tighten to 2.2 kg-m (16 ft-lb). Pour 3.9 L (4.1 U.S. qt) for the 250 or 3.4 L (3.5 U.S. qt) for the 300 of the recommended oil in the filler hole; then install the filler plug.

### CAUTION

Any oil used in place of the recommended oil could cause serious engine damage. Do not use oils which contain graphite or molybdenum additives. These oils can adversely affect clutch operation. Also, not recommended are racing, vegetable, non-detergent, and castor-based oils.

9. Start the engine (while the ATV is outside on level ground) and allow it to idle for a few minutes.
10. Turn the engine off and wait approximately one minute. Recheck the oil level in the engine oil inspection window. The oil level should be visible through the window. If oil is not visible, add recommended oil until the oil level is visible between the lines of the window.



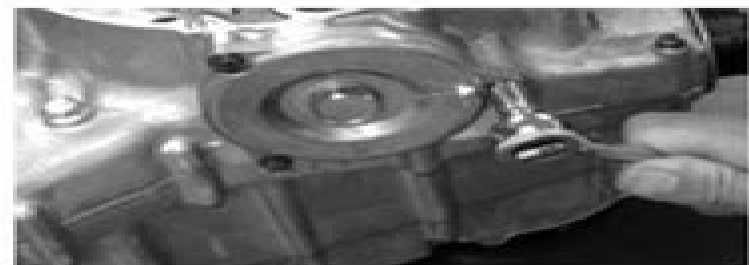
ATV-0074

11. Inspect the area around the drain plug and oil filter for leaks.

### STRAINER

To check the oil strainer, use the following procedure.

1. Remove the skid plate.
2. Remove the Phillips-head cap screws securing the oil strainer cap; then remove the cap. Note the directional arrow on the cap for assembly purposes.



CC442DA

3. Remove the Phillips-head screws securing the strainer; then remove the strainer.

2

# 15 Arctic Cat 500i Service Manual

**Yicheng Fang**



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