



Fig. K-2. Using Service Tool JMO-11-A to remove steering lever.

- (10) Disconnect the cross tube and slide rod from the steering lever as described in Section K.6.
- (11) Unscrew the three nuts and bolts securing the steering box mounting bracket to the chassis.
- (12) Manoeuvre the steering column together with the steering box downwards and forwards out of the radiator grille opening, see Fig. K.3.

To Dismantle

- (1) Extract the split pin and unscrew the castellated nut at the base of the steering lever. Pull the steering lever off the splines by using a suitable extractor.
- (2) Unscrew the four setscrews securing the steering box top cover plate, and remove the plate.
- (3) Turn the steering gear over and suitably support the top face when the rocker shaft can be lightly turned out using a soft metal drill.

NOTE. — The follower peg, situated in the rocker, is a proved fit. The peg is proved over at the top to ensure complete security and should only be removed if showing an appreciable amount of wear.

- (4) Release the nut and olive at the steering box end of the column allowing the oil to drain into a suitable receptacle and withdraw the long stator tube.
- (5) Remove the four screws holding the end cover plate in position and release the end cover.
- (6) Tip out the complete unit so that the steering box is uppermost.
- (7) Displace the worm and its two ball bearings by bumping the end of the inner shaft on a piece of wood placed on the floor.
- (8) Withdraw the complete inner column from the casing via the open end of the steering box.

- (9) Extract the ball race at the top of the outer casing of the column by pulling it upwards by hand, or if it is tight, ease it from the column with a screwdriver behind the protruding lip. Replacing the ball race merely entails pushing it into place.
- (10) Clean all components in paraffin and blow them dry with compressed air.
- (11) Examine the rocker shaft, rocker shaft bush and splines for wear.
- (12) Examine the steering column shaft cam for excessive wear in the grooves.
- (13) Carefully examine the steering lever for cracks and accidental damage.



Fig. K-3. Steering after exploded.

- | | |
|------------------|---------------------|
| 1. Cap screw. | 7. Oil seal. |
| 2. Lever cap. | 8. Bush splines. |
| 3. Oil plug. | 9. Castellated nut. |
| 4. Lever washer. | 10. Plate washer. |
| 5. Lever body. | 11. Steering lever. |
| 6. Lever shaft. | 12. Bush bearings. |

To Reassemble

Reassembly is a reversal of the removal procedure giving particular attention to adjustments as described in Section K.3. Before refitting the top cover plate, screw back the adjuster.

Austin Healey Shop Manual

British Leyland Motors



Austin Healey Shop Manual:

Austin Healey 100/6 and 3000 Owners Workshop Manual John Harold Haynes, Brian Leonard Chalmers-Hunt, 1974

Austin Healey 100/6 and 3000 John Harold Haynes, Brian Leonard Chalmers-Hunt, 1972 *Austin-Healey 100/6 - 3000 MK 1 2 3 Owners Workshop Manual 1956-1968* Brooklands Books Ltd, 2015-05-29 This do it yourself workshop manual has been specially written for the owner who wishes to maintain his vehicle carry out the bulk of his own servicing repairs There are step by step instructions many illustrations are given of most dismantling overhauling assembling operations Covering engine fuel cooling systems ignition heating exhaust emissions clutch transmission rear axle suspension steering gear brakes electrics bodywork With a total of 150 fully illustrated pages *Austin-Healey 100, 100-6, 3000 Restoration Guide* Gary G. Anderson, *Austin-Healey 100/6 and 3000 Workshop Manual (1956-1968)* British Leyland Motors, 2002-06-01 *The Complete Official Austin-Healey 100-six and 3000, 1956-1968* ,1977 This manual was prepared in close cooperation with British Leyland Motors in order to provide complete authentic and up to date maintenance and repair information to owners dealership service departments and other professional mechanics The Workshop Manual is the official factory manual and includes information from the Driver s Handbook which is the handbook provided with every new Austin Healey This manual contains emission control information that applies specifically to Austin Healeys manufactured for the United Kingdom and North American markets and a complete illustrated catalogue of special tools The publisher has incorporated additional factory procedures and specifications that have become available following the publication of the original factory information This manual is therefore the most up to date accurate and comprehensive service information available for the Austin Healey

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Table of Contents Austin Healey Shop Manual

1. Understanding the eBook Austin Healey Shop Manual
 - The Rise of Digital Reading Austin Healey Shop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Austin Healey Shop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Austin Healey Shop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Austin Healey Shop Manual
 - Personalized Recommendations
 - Austin Healey Shop Manual User Reviews and Ratings
 - Austin Healey Shop Manual and Bestseller Lists
5. Accessing Austin Healey Shop Manual Free and Paid eBooks

- Austin Healey Shop Manual Public Domain eBooks
- Austin Healey Shop Manual eBook Subscription Services
- Austin Healey Shop Manual Budget-Friendly Options
- 6. Navigating Austin Healey Shop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Austin Healey Shop Manual Compatibility with Devices
 - Austin Healey Shop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Austin Healey Shop Manual
 - Highlighting and Note-Taking Austin Healey Shop Manual
 - Interactive Elements Austin Healey Shop Manual
- 8. Staying Engaged with Austin Healey Shop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Austin Healey Shop Manual
- 9. Balancing eBooks and Physical Books Austin Healey Shop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Austin Healey Shop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Austin Healey Shop Manual
 - Setting Reading Goals Austin Healey Shop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Austin Healey Shop Manual
 - Fact-Checking eBook Content of Austin Healey Shop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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