

Item	Nm	kg-cm	Lb-ft
Engine mount insulator bolt	90 - 110	900 - 1100	65 - 80
Engine mounting bracket nuts	60 - 80	600 - 800	43 - 58
Engine mounting bracket bolts	60 - 80	600 - 800	43 - 58
Engine Support bracket bolt and nut	55 - 65	550 - 650	40 - 47
Front roll stopper bracket to cross member bolts	40 - 55	400 - 550	29 - 40
Front roll stopper insulator bolt and nut	50 - 65	500 - 650	36 - 47
Rear roll stopper bracket to cross member bolts	50 - 65	500 - 650	36 - 47
Rear roll stopper insulator bolt and nut	50 - 65	500 - 650	36 - 47
Transaxle mounting bracket bolts	60 - 80	600 - 800	43 - 58
Transaxle mounting insulator bolt	90 - 110	900 - 1100	65 - 80
Air conditioner compressor to bracket	23 - 27	230 - 270	17 - 20
Power steering oil pump to bracket	35 - 45	350 - 450	25 - 33
Front exhaust pipe to exhaust manifold	30 - 40	300 - 400	22 - 29
Rocker cover bolt	8 - 10	80 - 100	6 - 7
Center cover bolt	4 - 5	40 - 50	3 - 3.6
Camshaft sprocket bolt	80 - 100	800 - 1000	58 - 72
Camshaft bearing cap bolt	19 - 21	190 - 210	14 - 15
Crankshaft position sensor	10 - 13	100 - 130	7 - 9
Throttle body stay	15 - 22	150 - 220	11 - 16
Air cleaner body installation bolt	8 - 10	80 - 100	6 - 7
Crankshaft sprocket bolt	110 - 130	1100 - 1300	80 - 94
Damper pulley to crankshaft sprocket	20 - 30	200 - 300	14 - 22
Cylinder head bolt (cold engine)			
With new parts	63+Release all bolts +20+90°+90°	630+Release all bolts + 200 + 90° + 90°	46 + Release all bolts + 14 + 90° + 90°
Without new parts.	20 + 90° + 90°	200 + 90° + 90°	14 + 90° + 90°
Intake manifold stay	18 - 25	180 - 250	13 - 18
Tension pulley bracket bolt	23 - 27	230 - 270	17 - 20
Auto tensioner bolt	20 - 27	200 - 270	14 - 20
Tensioner pulley bolt	43 - 55	430 - 550	31 - 40
Idler pulley bolt	30 - 42	300 - 420	22 - 30
Front exhaust pipe clamp bolt	20 - 30	200 - 300	14 - 22
Oil pan (lower and upper)	10 - 12	100 - 120	7 - 9
Oil pan drain plug	35 - 45	350 - 450	25 - 33
Oil screen	15 - 22	150 - 220	11 - 16
Oil pump sprocket nut	50 - 60	500 - 600	36 - 43
Oil pressure switch	8 - 12	80 - 120	6 - 9
Oil filter bracket bolt	20 - 27	200 - 270	14 - 20
Oil pump cover bolt	15 - 18	150 - 180	11 - 13
Oil seal case bolt	10 - 12	100 - 120	7 - 9
Plug cap	20 - 27	200 - 270	14 - 20
Front case bolt (M6)	20 - 27	200 - 270	14 - 20
Driven gear bolt	34 - 40	340 - 400	25 - 29

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the text 'United States. Navy Department'.

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A. Phillips,1919 **Patents for Inventions. Abridgments of Specifications** Great Britain. Patent Office,1893

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