



Tightening Torque:

Parts to be tightened	Thread Size	Tightening Torque			Remarks
		Nm	m - kg	ft - lb	
Engine Mount:					
Engine (Front) and Frame	M10 x 1.25	45	4.5	33	
Engine (Rear) and Frame	M8 x 1.25	33	3.3	24	
Pivot Shaft and Frame	M14 x 1.5	85	8.5	61	
Swingarm and Under Guard	M8 x 1.25	23	2.3	17	
Rear Shock Absorber (Upper) and Frame	M10 x 1.25	25	2.5	18	
Front Arm (Lower and Upper) and Frame	M10 x 1.25	30	3.0	22	
Front Shock Absorber (Upper and Lower)	M10 x 1.25	45	4.5	33	
Steering Knuckle and Ball Joint	M10 x 1.25	48	4.8	35	
Steering Knuckle and Knuckle Arm	M10 x 1.25	38	3.8	27	
Knuckle Arm and Tie-Rod End	M10 x 1.25	25	2.5	18	
Tie-Rod (Locknut)	M10 x 1.25	30	3.0	22	
Tie-Rod End and Steering Column	M10 x 1.25	25	2.5	18	
Steering Column and Frame	M10 x 1.25	30	3.0	22	
Steering Column Holder and Frame	M8 x 1.25	23	2.3	17	Use lock washer.
Steering Column and Handlebar Holder	M8 x 1.25	20	2.0	14	
Fuel Cock	M6 x 1.0	5	0.5	3.6	
Front Wheel Nut	M10 x 1.25	45	4.5	33	
Front Hub Nut	M14 x 1.5	70	7.0	51	
Front Brake Camshaft Lever	M6 x 1.0	9	0.9	6.5	
Rear Axle Ring Nut	M33 x 1.5				SEE NOTE.
Rear Wheel Nut	M10 x 1.25	45	4.5	33	
Rear Wheel Hub Nut	M14 x 1.5	120	12	87	
Rear Axle Hub and Swingarm	M10 x 1.25	50	5.0	36	
Brake Caliper and Bracket	M8 x 1.25	23	2.3	17	
Rear Axle Hub and Brake Caliper Bracket	M8 x 1.25	28	2.8	20	
Brake Disc and Bracket	M8 x 1.25	28	2.8	20	
Chain Puller and Locknut	M8 x 1.25	16	1.6	12	
Driven Sprocket	M8 x 1.25	24	2.4	17	
Footrest	M10 x 1.25	55	5.5	40	
Front Bumper	M8 x 1.25	26	2.6	19	
Rear Bumper	M8 x 1.25	35	3.5	25	

NOTE:

Apply locking agent (LOCTITE®) to nuts threads.

1. Tighten the nut (inside) to 55 Nm (5.5 m - kg, 40 ft - lb) while holding the rear axle.
2. Hold the nut (inside) and tighten the nut (outside) to 190 Nm (19.0 m - kg, 140 ft - lb).
3. Hold the nut (outside) and tighten back the nut (inside) to 240 Nm (24.0 m - kg, 170 ft - lb).

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Yamaha YFS200 Blaster, 1988-2006 Clymer Publications, 2018-09-25 With the help of the Clymer Yamaha YFS200 Blaster 1988 2006 Repair Manual in your toolbox you will be able to maintain service and repair your Yamaha YFS200 Blaster to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too **Yamaha YFS200 Blaster ATV** Alan Ahlstrand, John Harold Haynes, 1998 Models covered YFS200 Blaster 1988 through 1998 **Microtimes**, 1998 **Yamaha YFS200 Blaster ATV** Ken Freund, Max Haynes, 2008-05-15 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the ATV We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and plenty of photographs that show each step Whether you're a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Comprehensive routine maintenance and fault diagnosis sections Detailed wiring diagrams Color spark plug diagnosis Complete coverage for your Yamaha YFS200 Blaster ATV covering 200cc models for 1988 thru 2006 Routine Maintenance Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams **Electronic Musician**, 1992 Yamaha Service Manual R5-B. Yamaha Motor Co. Service Department, 1971 Yamaha 50 Service Manual Yamaha Motor Co, 1960 Yamaha Service Repair Manual [for] YL-1, YL1E, **Yamaha Combined Service Manual**, 1972 Yamaha 50 Service Manual Yamaha International Corporation, 196? **Yamaha Service Manual CS2E**. Yamaha Motor Co. Service Division, 197? Yamaha Supplementary Service Manual RD250(B) Yamaha Motor Co, 1974 **Yamaha Service Manual** Yamaha Motor Co, 19?? **Yamaha YB 100 Owners Workshop Manual ...** Pete Shoemark, 1979 Yamaha Service Manual, 196? *Yamaha Service Manual* Yamaha Motor Co. Engineering & Service Department Export Division, 197? *Yamaha Service Manual XS1-B*. Yamaha Motor Co, 1970* *Yamaha Service Manual* Yamaha Motor Co, 196? Yamaha Service Manual Yamaha Motor Co, 1969 Yamaha RD50 & 80 Owners Workshop Manual Jeremy Churchill, 1986

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