

3. Check for cracks in blocking rings.
 4. Wash transmission case thoroughly inside and outside with suitable cleaning solvent; then inspect case for cracks.
 - a. Check front and rear case faces for burrs and, if present, remove with a fine mill file.
 - b. Check and clean magnet in bottom of transmission case.
 5. All main drive gear and countershaft gear roller bearings should be inspected closely and replaced if they show wear.
 6. Inspect all gears for excessive wear, chips or cracks.
 7. Inspect reverse gear bushing and, if worn or damaged, replace entire gear.

NOTE: Reverse gear bushing is not serviced separately.
 8. Inspect reverse idler gear bushing and, if worn or damaged, replace entire gear.
 9. Check for broken roller bearings in countershaft gear assembly:
 - a. Inspect anti-rattle plate teeth for wear or other damage.
 - b. Check for broken anti-rattle springs.

NOTE: The anti-rattle plate is riveted to the countergear in three (3) places. Disassembly is not recommended.
 10. If oil seal in main drive gear bearing retainer needs replacement, pry out oil seal with screwdriver. Replace with new oil seal, using flat plate, and tap until seal is seated in its bore (Fig. 6B-23).
- NOTE:** Lip of oil seal must face rear of bearing retainer.

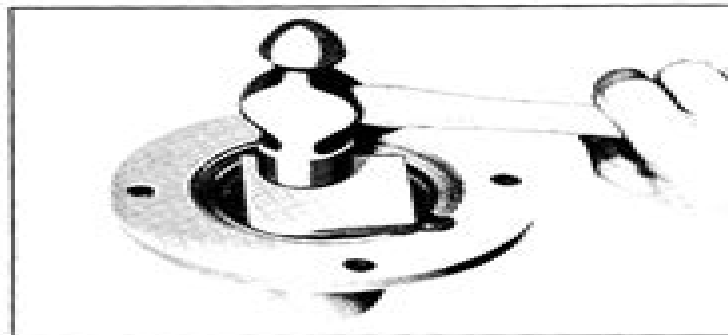


Fig. 7B-23 Installing Main Drive Gear Bearing Retainer Oil Seal

TRANSMISSION - ASSEMBLE

1. Turn the front of the mainshaft upward and install second speed gear, second speed blocking ring and synchronizer. Using hydraulic or arbor press and Press Plate J 21858, press second-third speed synchronizer clutch hub (with chamfer toward rear of transmission) onto mainshaft (Fig. 7B-24). Install retaining snap ring.

CAUTION: Make certain notches in blocking ring align with keys in synchronizer hub.

2. Install first speed gear, first speed blocking ring and synchronizer assembly on mainshaft (Fig. 7B-25). Using hydraulic or arbor press and Press Plate J 21858, press first speed gear and synchronizer assembly onto mainshaft. Install retaining snap ring.

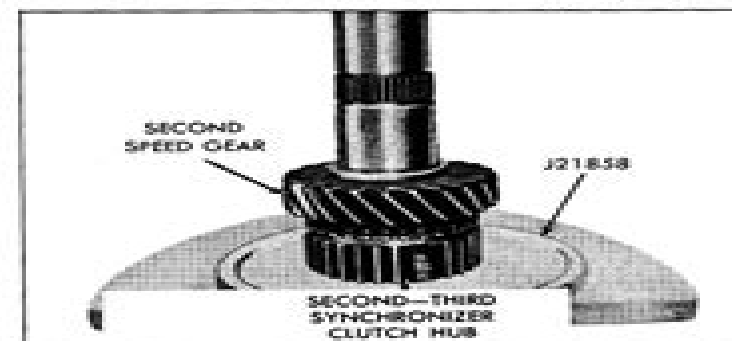


Fig. 7B-24 Installing Second and Third Speed Synchronizer Clutch Hub and Second Speed Gear

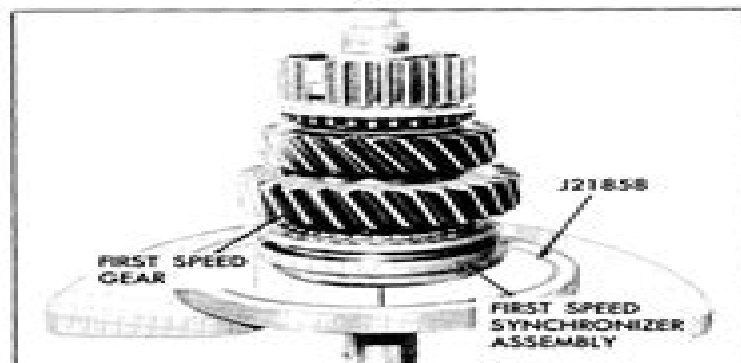


Fig. 7B-25 Installing First Speed Gear and Synchronizer Assembly

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Jim Schild



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Chevrolet Parts Interchange Manual, 1959-1970 Paul A. Herd, Swapping or interchanging parts is a time honored practice and this book is the source for Chevrolet parts interchanges *Original Chevelle, 1964-1972* Jim Schild, 2005 Chevrolet's answer to Pontiac's GTO the Chevelle was General Motors muscle car for the masses This Motorbooks Original Series title details factory correct replacement parts It contains information on serial and engine numbers paint codes trim options and technical tips **Collector's Originality Guide Chevrolet Camaro 1970-1981** Jim Schild, 2008 In 1970 after three years of growth in the muscle car sector Chevrolet introduced its revamped Camaro And despite dire predictions of the imminent collapse of the pony car market the Camaro only became more and more popular **How to Rebuild Corvette Rolling Chassis 1963-1982** George McNicholl, Second and third generation Corvettes may well be the stuff of some collectors dreams but if you're an owner or enthusiast who'd like to drive your dream car this guide to repairing and rebuilding will put you and your Vette on the road With step by step notes and photographs George McNicholl documents the complete rebuilding of four Corvettes 1965 and 1967 convertibles and 1969 and 1972 coupes putting the process within reach of any do it yourself mechanic McNicholl's focus is on rebuilding the second and third generation Corvette rolling chassis for daily use with clear and concise information on engines transmissions differentials frames front suspensions brakes wheels and fuel exhaust and cooling systems for models from 1963 to 1982 **The Car Builder's Handbook** Doug McCleary, 1997 Provides tips and techniques for constructing the body chassis powertrain and drivertrain and interior and covers all aspects of planning a project *Chilton's Auto Repair Manual*, 1964 Each edition includes information for that year and several previous years **Camaro Owner's Handbook** Ron Sessions, 1999 For over thirty years the Camaro has been one of the most popular sports coupes This essential guide for owners of the first and second generations of these ponycars those built from 1967 through 1981 includes step by step photo how tos that make it easy to complete over thirty repair maintenance restoration and upgrade projects in a single weekend or less **Camaro & Firebird Performance Projects: 1970-81** Jeff Tann, 2013 Several million Camaros and Firebirds were built from 1970 1981 Many are perfect candidates for a full pro touring treatment This book is an essential tool for the second gen enthusiast looking to modify their car to perform at its best *Collector's Originality Guide Pontiac GTO 1964-1974*, 2008-12-25 Collector's Originality Guide Pontiac GTO 1964 1974 provides a bumper to bumper look at every component that makes the GTO a classic from the distinctive taillights of the 1964 GTO to the Radial Tuned Suspension of the 1974 model Year by year component by component you'll discover a comprehensive and useful guide on factory specifications for restoring re energizing and simply admiring the pride of Pontiac *Original Pontiac Firebird and Trans Am 1967-2002* Jim Schild, Following Ford and Chevrolet Pontiac entered the pony car market in 1967 and came up with one of the best and most successful muscle cars ever produced Though based on the Camaro chassis the Firebird offered unique features and high performance and over its

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