

INSTRUCTION MANUAL No. 17

for

TRIUMPH



TWIN CYLINDER MODELS

"B" RANGE

BT	BT
T100	T110
T125	T136
T139	

from Engine No. 0943
and 0 101 onwards



THUNDERBIRD (BT) TECHNICAL DATA

ENGINE

Type	O.H.V. Twin
B.H.P. at R.P.M.	34 at 4300
Bore	1.79 in. (71 mm.)
Stroke	1.13 in. (80 mm.)
Capacity	40 cu. in. (649 c.c.)
Compression Ratio	7.5 : 1
Valve Clearance (Cold)	0.010 in. (0.25 mm.)
Valve Timing:—(with .020 in. (0.50 mm.) tappet clearance for checking)						
Inlet Valve opens B.T.C.	35°
Inlet Valve closes A.B.C.	85°
Exhaust Valve opens B.B.C.	71°
Exhaust Valve closes A.T.C.	50°

IGNITION

Distributor Contact Point Gap	0.014 in. ± 0.016 in. (0.36-0.40 mm.)
Distributor Range	12½"
Spark Plug	Champion H4
Spark Plug Gap	R.L.G. FE100 (3 point) or Lodge HL4
Ignition Timing (Fully Retarded):					
Crankshaft position	4° B.T.C.
Piston position	½" (0.8 mm.) B.T.C.

CARBURETTOR

Type	Amal Monobloc
Main Jet	220
Needle Jet1043
Needle Position	2
Throttle Valve	37½/4
Pilot Jet	25

See Page 146 for I.U. Carburettor.

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