

BSA B25 Series 1967-1971

(Includes Triumph TR25 Info)



Service Manual

Spare Parts Manual

Owners User Manual

1969 Bsa 250 Starfire Workshop Manual

**BSA Motor Cycles, Birmingham Small
Arms Co., Ltd**



1969 Bsa 250 Starfire Workshop Manual:

WALNECK'S CLASSIC CYCLE TRADER, ISSUE #32 Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, ISSUE #33** Causey Enterprises, LLC, WALNECK'S CLASSIC CYCLE TRADER, JULY 1999 Causey Enterprises, LLC, Cars & Parts ,1989 **The Book of the BSA - An Owners Workshop Manual for Pre-War BSA Motorcycles** W. Haycraft,Floyd Clymer,2009-03 94 pages 54 illustrations size 5 5 x 8 5 inches An illustrated Owner s Workshop Manual covering Pre War BSA Single and Twin Cylinder SV and OHV Motorcycles This is a faithful reproduction of the Floyd Clymer W C Haycraft Book Of The BSA originally published in the US in 1947 Much more detailed than the owner s handbook this manual includes complete technical data service and maintenance information and detailed instructions for the repair and overhaul of the major mechanical and electrical components for the majority of the pre war BSA single and twin cylinder motorcycles However as this manual was written specifically for the motorcycles constructed between 1936 through 1939 the information may not be quite as comprehensive for the earlier versions of these models There is adequate detailed text and diagrams to assist in major refurbishing such as an engine rebuild or even a complete mechanical renovation making it an invaluable resource for collectors and restorers of these classic BSA motorcycles OHV and SV Models covered by this publication are 150c c X0 250c c B1 B2 B18 B20 B21 B22 C10 C11 350c c B23 B24 B25 B26 M19 R4 R5 R17 R19 R20 500c c J12 M20 M22 M23 M24 Q7 Q8 Q21 W6 600c c M10 M21 750c c Y13 1 000c c G14 Books in Print ,1994 *BSA Bantam Owners Workshop Manual* Jeff Clew,1973 *BSA Workshop Manual* BSA Motor Cycles,Birmingham Small Arms Co., Ltd,1971 *BSA A50 & A65 Series Owners Workshop Manual* Mark Reynolds,1974 **BSA Workshop Manual for B44 Models** Birmingham Small Arms Co., Ltd,196? *BSA Workshop Manual for 500 C.c. and 650 C.c. Twins* BSA Motor Cycles,Birmingham Small Arms Co., Ltd,1968* BSA B31 - B32 - B33 - B34 'Service Sheets' 1945-1960 for All Pre-Unit Rigid, Spring Frame and Swing Arm Models Floyd Clymer,2021-07-28 194 pages and more than 240 illustrations and charts size 8 25 x 10 75 inches In 1945 after the war had ended BSA resumed production of their civilian line of motorcycles However they continued their pre war practice of publishing repair overhaul and technical information in the form of individual Service Sheets These sheets were dealer only publications and as such the print quality was at times somewhat questionable It was not until the early 1960 s that BSA eventually started publishing model specific workshop manuals that were available to the general public Consequently these Service Sheets were the only publications available for the maintenance and repair of BSA models that were manufactured through the early 1960 s At some point in the 1930 s BSA adopted the practice of identifying their various model types by groups and the models manufactured from 1945 through the mid 1960 s were in Groups A B C D and M The service sheets that were associated to a particular group were identified numerically and while there were some exceptions due to overlapping data between models in general terms the numbers relate to a particular model group They are as follows The 200 series of service sheets were applicable to Group A models the

300 series to Group B the 400 series to Group C the 500 series to Group D and the 600 series to Group M In addition there were a 700 series applicable to mechanical maintenance and an 800 series for electronic service and wiring diagrams Both the 700 and 800 series of service sheets contained information that was not model specific but was applicable across multiple model groups Unfortunately as these service sheets were issued individually and at random times the numbering sequence within any group is at times illogical and not necessarily consecutive Consequently assembling those individual sheets into a publication that serves as a model specific workshop manual is a somewhat difficult task and owners of BSA motorcycles are subjected to considerable confusion surrounding the appropriate selection from the multitude of reprints that have recently flooded the on line marketplace Many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years of motorcycles The most complete compilation of the 1945 and onwards service sheets was issued by BSA in the form of a dealer only ring binder that contained all of the individual service sheets totaling to almost 500 pages it is extremely scarce and difficult to find This manual contains 59 service sheets 190 pages extracted from that dealer only publication which cover the 1945 to 1960 pre unit rigid plunger and swing arm B31 B32 B33 and B34 plus Gold Star and Competition models Please note that service sheets other than those in the 300 series that are included in this publication may also contain data that is applicable to other model groups as that was the original intention For additional information the reader is directed to The Book of the BSA 250cc 350cc 500cc 600cc OHV SV singles 1945 to 1959 ISBN 9781588502292 which covers the B31 B32 B33 B34 C10 C11 C11DL M20 M21 M33 models For later models see The Book of the BSA OHV Singles 350cc 500cc 1955 1967 ISBN 9781588501561 which covers the B31 B32 B33 B34 Star B40 SS90

BSA A7/A10 Owners Workshop Manual Jeffrey Robert Clew,1973 Maintenance Manual and Instruction Book for Motorcycle Bsa M20 Bsa Limited,2009 Complete Factory Handbook for the BSA Model B20 500 c c *BSA Workshop Manual* BSA Motor Cycles,Birmingham Small Arms Co., Ltd,1971 **BSA Bantam Owners Workshop Manual** J Clew,1983-08-12 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index

BSA A7 - A10 'Service Sheets' 1947-1962 for All Rigid, Spring Frame and Swing Arm Group 'a' Motorcycles Floyd Clymer,2021-07-05 196 pages and more than 250 illustrations and charts size 8 25 x 10 75 inches In 1945 after the war had ended BSA resumed production of their civilian line of motorcycles However they continued their pre war practice of

publishing repair overhaul and technical information in the form of individual Service Sheets These sheets were dealer only publications and as such the print quality was at times somewhat questionable It was not until the early 1960 s that BSA eventually started publishing model specific workshop manuals that were available to the general public Consequently these Service Sheets were the only publications available for the maintenance and repair of BSA models that were manufactured through the early 1960 s At some point in the 1930 s BSA adopted the practice of identifying their various model types by groups and the models manufactured from 1945 through the early 1960 s were in Groups A B C D and M The service sheets that were associated to a particular group were identified numerically and while there were some exceptions due to overlapping data between models in general terms the numbers relate to a particular model group They are as follows The 200 series of service sheets were applicable to Group A models the 300 series to Group B the 400 series to Group C the 500 series to Group D and the 600 series to Group M In addition there were a 700 series applicable to mechanical maintenance and an 800 series for electronic service and wiring diagrams Both the 700 and 800 series of service sheets contained information that was not model specific but was applicable across multiple model groups Unfortunately as these service sheets were issued individually and at random times the numbering sequence within any group is not necessarily consecutive and at times illogical Consequently assembling those individual sheets into a publication that serves as a model specific workshop manual is a somewhat difficult task and owners of BSA motorcycles are subjected to considerable confusion surrounding the appropriate selection from the multitude of reprints that have recently flooded the on line marketplace Many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years of motorcycles The most complete compilation of the 1945 and onwards service sheets was issued by BSA in the form of a dealer only ring binder that contained all of the individual service sheets totaling to almost 500 pages This manual is a compilation of the service sheets that were collated and published by BSA in the late 1950 s and early 1960 s under part numbers 00 4017 pre swing arm and 00 4047 swing arm which excluding duplicates consisted of 44 service sheets in total However an additional 14 sheets from the ring bound dealer only publication have been added to produce a single manual containing 58 service sheets 190 pages that cover the entire range of pre unit A7 and A10 models from 1947 to 1962 Please note that service sheets in the 300 700 and 800 series that are included in this publication will also include data that is applicable to other model groups as that was the original intention For additional information the reader is directed to The Book of the BSA Twins 650cc 500cc 1948 1962 ISBN 9781588500977 **BSA Dandy 1957-1962 Workshop Manual** Floyd Clymer,Velocepress,2022-04-26 106 pages and more than 75 illustrations and charts size 8 25 x 10 75 inches This manual is a compilation of three factory publications

including the How to ride the BSA Dandy instruction manual the parts spares manual and a compilation of specific dealer only service sheets It should be noted that BSA never published a workshop manual for the Dandy however the combination of these three factory publications provides the most comprehensive maintenance and repair information that was ever made available from the manufacturer **MANUALS TECHNICAL PUBLICATIONS SERVICE SHEETS** In 1945 after the war had ended BSA resumed production of their civilian line of motorcycles However they continued their pre war practice of publishing repair overhaul and technical information in the form of individual Service Sheets It should be noted that BSA never intended that these service sheets would be distributed to the general public they were dealer only publications Consequently these Service Sheets were the only publications available for the maintenance and repair of BSA models that were manufactured through the early 1960 s **INSTRUCTION MANUAL** BSA published an Instruction Manual titled How to ride the BSA Dandy This publication was somewhat more detailed than most typical owner s manuals as it included basic overhaul information in addition to general maintenance and adjustments However when used in conjunction with the Service Sheets they are a reasonable substitute for a workshop manual **PARTS or SPARES MANUAL** The parts manual includes exploded component diagrams which are extremely helpful in the rebuilding or restoration process **MEET THE PUBLISHER** VelocePress com has been publishing reprints of motorcycle and automobile manuals since 2003 and our publications have earned excellent reviews worldwide so you can be assured you are purchasing a quality product We encourage you to exercise caution when purchasing a manual for your motorcycle as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years With more than 250 titles in print VelocePress is one of the fastest growing specialty automobile and motorcycle publishing companies in the USA Please visit our website at www.VelocePress.com for more information on our company and our books

BSA C10-C10I-C11-C11g-C12 'Service Sheets' 1945-1958 for All Pre-Unit S.V. and O.H.V. Rigid, Spring Frame and Swing Arm Models Floyd Clymer, 2021-08-11 222 pages and more than 250 illustrations and charts size 8 25 x 10 75 inches In 1945 after the war had ended BSA resumed production of their civilian line of motorcycles However they continued their pre war practice of publishing repair overhaul and technical information in the form of individual Service Sheets These sheets were dealer only publications and as such the print quality was at times somewhat questionable It was not until the early 1960 s that BSA eventually started publishing model specific workshop manuals that were available to the general public Consequently these Service Sheets were the only publications available for the maintenance and repair of BSA models that were manufactured through the early 1960 s At some point in the 1930 s BSA adopted the practice of identifying their various model types by groups and the models manufactured from

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Cyclone Competition L Lightning LC Lightning Clubman LR Lightning Rocket R Rocket S Star SH Spitfire Hornet TR
Thunderbolt Rocket EXTENSION KEY CB Cable Rear Brake CR Close Ratio Gearbox PM Police Model RB Rod Rear Brake RC
Rev Counter UK United Kingdom Model US USA Model 1962 Engine Frame A50S CB A50 101 A50 101 A50S RB A50 101
A50A 101 A65S CB A65 101 A50 101 A65S RB A65 101 A50A 101 1963 Engine Frame A50S CB A50 823 A50 2288 A50S RB
A50 823 A50 2701 A65S CB A65 1947 A50 2288 A65S RB A65 1947 A50 2701 1964 Engine Frame A50S A50A 101 A50 5501
A50 PM A50AP 101 A50 5501 A50C US A50B 101 A50B 101 A50C CR A50B C101 A50B 101 A65S A65A 101 A50 5501 A65
PM A65AP 101 A50 5501 A65R A65B 101 A50B 101 A65R RC A65C 101 A50 5501 A65TR A65B 101 A50 5501 A65LR A65D
101 A50B 101 A65SH A65E 101 A50B 101 1965 Engine Frame A50S A50A 686 A50 8437 A50 PM A50AP 121 A50 8437 A50C
US A50D 101 A50B 4001 A50CC US A50B 507 A50B 4001 A50C UK A50DC 101 A50B 4001 A50CC UK A50DC 101 A50B
4001 A65S

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