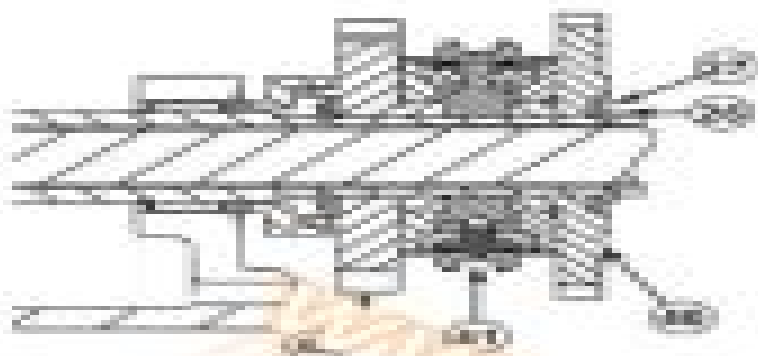


STEP 12



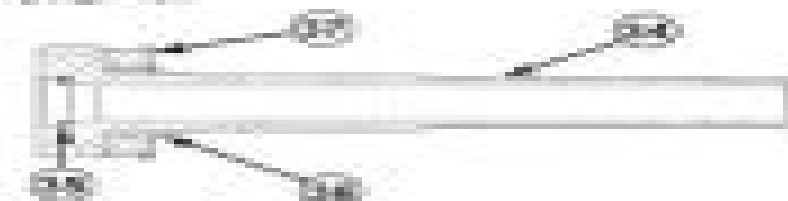
Push reverse drive shaft (14) into intermediate synchronous (20) and torque to the spec (20) bolts to the rear of the compressor. Set the clearance between bearing ring (20) and the weather (20). This must be between 0.01 and 0.02 mm. Replace thrust washer (27) to obtain the correct clearance.

STEP 13



Fully install the compressor/condenser assembly (20) and torque alignment studs. Apply Loctite (27) to the threads of retaining bolts (20). Install and tighten the bolts to a torque of 4.7 to 5.3 Nm.

STEP 14



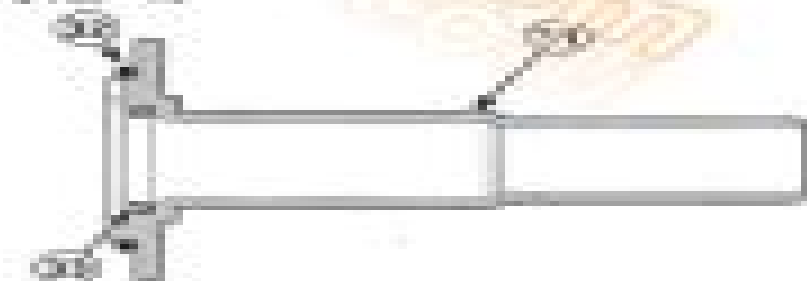
Install oil seal (30) into PTO drive shaft (24). Make sure the lip of oil seal (30) is towards the transmission side of the shaft and against the shoulder, as shown. If it is necessary to install bearing (27), use a hydraulic press and install bearing (27) onto PTO drive shaft (24). Install ring (28).

STEP 15



Install PTO drive shaft (24).

STEP 16



Install oil seal (30) into the clutch release bearing carrier (24). Make sure the lip of oil seal (30) is towards the transmission side of the carrier and against the shoulder, as shown. Install a new O-ring (32) onto clutch release bearing carrier (24).

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John Harold Haynes



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Table of Contents **1965 B414 Repair Manual**

1. Understanding the eBook 1965 B414 Repair Manual
 - The Rise of Digital Reading 1965 B414 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1965 B414 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1965 B414 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1965 B414 Repair Manual
 - Personalized Recommendations
 - 1965 B414 Repair Manual User Reviews and Ratings
 - 1965 B414 Repair Manual and Bestseller Lists

5. Accessing 1965 B414 Repair Manual Free and Paid eBooks
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 - 1965 B414 Repair Manual eBook Subscription Services
 - 1965 B414 Repair Manual Budget-Friendly Options
6. Navigating 1965 B414 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1965 B414 Repair Manual Compatibility with Devices
 - 1965 B414 Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1965 B414 Repair Manual
 - Highlighting and Note-Taking 1965 B414 Repair Manual
 - Interactive Elements 1965 B414 Repair Manual
8. Staying Engaged with 1965 B414 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1965 B414 Repair Manual
9. Balancing eBooks and Physical Books 1965 B414 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1965 B414 Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1965 B414 Repair Manual
 - Setting Reading Goals 1965 B414 Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1965 B414 Repair Manual
 - Fact-Checking eBook Content of 1965 B414 Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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