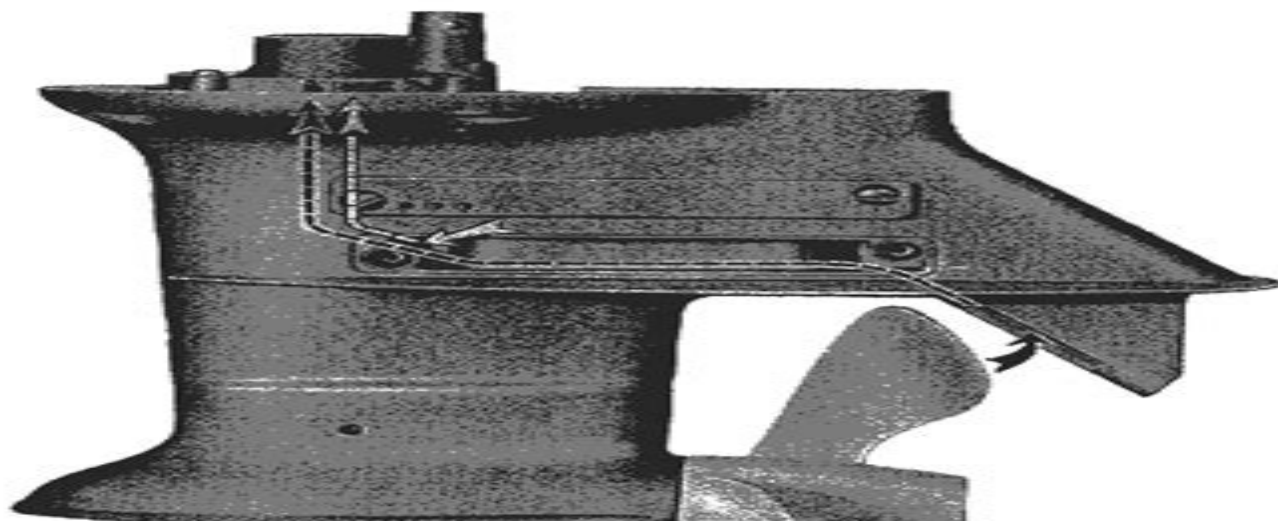


WATER INTAKE SYSTEM

Water entering the motor for cooling purposes will be taken in at one position when operating with the regular propeller and a different location when operating with a test propeller. The bypass cover is shown removed to expose the water passage.



During normal boat operation, the bypass cover is to be attached with the holes in the cover facing forward. Water will enter at the point indicated by the black arrow and follow the path shown to the water pump. The wash from the propeller blades and the forward motion of the lower unit through the water assist in directing water to the pump. After the water reaches the pump, it is forced through the cooling system under positive pressure.

When operating a motor in a test tank, the bypass cover should be removed and a test propeller used. The test propeller does not provide wash to the normal water intake point nor is the lower unit moving forward to benefit from scooping action. Therefore, water enters at the point shown by the white arrow and has only a short travel to reach the water pump.

NOTE: Make sure the bypass cover is in place before the motor is used on the water.

It is essential that a test propeller be used on a motor undergoing test tank analysis.

See Bulletin ~~M-166~~ for complete data on the various test propellers.
M-166

EVINRUDE MOTORS

H. L. Dickerson
Service Promotion Mgr.

1959 Johnson 18 Hp Outboard Manua

Wenbin Ji



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