

Fig. 2—Kingpin Thrust Bearing—2-Ton

- |                        |                        |
|------------------------|------------------------|
| 1. Upper Dust Shield   | 4. Steel Thrust Washer |
| 2. Steel Thrust Washer | 3. Lower Dust Shield   |
| 3. Bronze Washer       |                        |

to the steering knuckle and the steering knuckles are connected to each other by a tie rod. The tie rod is adjustable for length and being attached

## MINOR SERVICE OPERATIONS

### TIE ROD

Tie rods used are three piece type consisting of a rod and two tie rod end assemblies. Right and left hand threads are provided to facilitate toe-in adjustment.

Two types of tie rod ends are used. Figure 3 illustrates the adjustable type used on all  $\frac{1}{2}$  and  $\frac{3}{4}$  ton except the  $\frac{3}{4}$  ton Forward Control. The

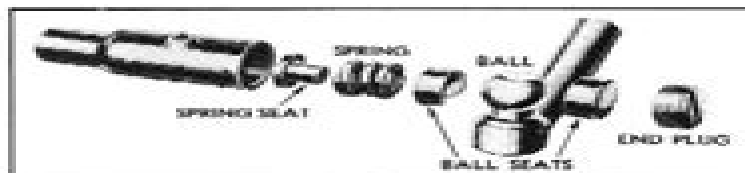


Fig. 3—Front Axle Tie Rod

other type (fig. 4) is used on the  $\frac{1}{2}$  ton Forward Control and on all 1, 1 $\frac{1}{2}$  and 2 ton.

to the steering knuckle arms, controls the toe-in of the front wheels.

The steering third arm is forged integral with the left knuckle arm and is connected to the pitman arm by the steering connecting rod.

A caster shim or "I" beam spacer is inserted between the front springs and front axle. The installation of this shim controls the amount the top of the axle inclines or tilts backwards. This backward tilt of the axle is known as the caster angle.

The front wheel spindles, which are forged integrally with the steering knuckles, are tilted downward at their outer ends causing the front wheels to be farther apart at the top than they are at the bottom. This slight angular position of the front wheels is called camber.

The steering knuckle arms are installed on the knuckles at an angle, permitting the front wheels to toe-out when making turns. This is necessary so that when turning curves each wheel may travel in a different arc. This toe-out on curves is known as steering geometry.

Kingpin lock pins are tapered pins and are inserted from the front of the axle. Steering knuckle stops are installed over the rear end of the lock pin. Stop and lock pin are held in place with a nut and lockwasher. This nut should be inspected at regular intervals and tightened when necessary.

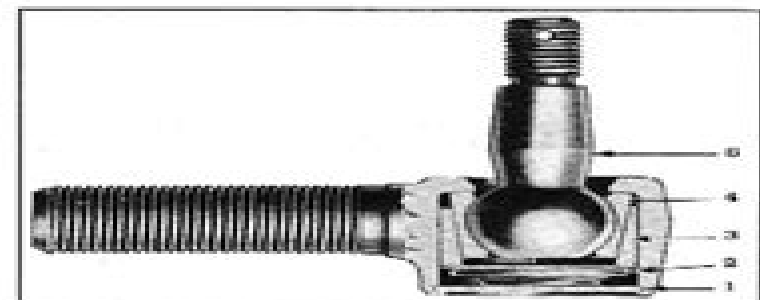


Fig. 4—Tie Rod End

- |                    |                    |
|--------------------|--------------------|
| 1. Plug            | 4. Inner Ball Seat |
| 2. Spring          | 3. Ball Stud       |
| 3. Outer Ball Seat |                    |

# 1954 Chevrolet Truck Shop Manua

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