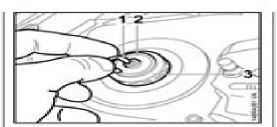
Clutch, Chain Drive, Chain Brake and Chain Tensioner

Troubleshooting chart - see "Standard Repairs, Troubleshooting" handbook.

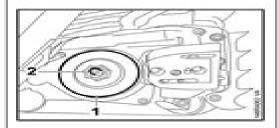


Clutch Drum and Chain Sprocket

4.1

036 QS

 Remove the E-clip (1) and washer (2). If a rim sprocket (3) is fitted, pull it off.



Disengage the additional brake

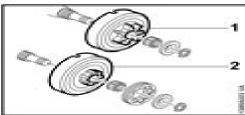
by pressing down the throttle trigger and interlock lever. Remove the clutch drum (1) and

needle cage (2).

Unscrew nuts (1) from chain. sprocket cover (2). Remove the sprocket cover, bar and chain (3).

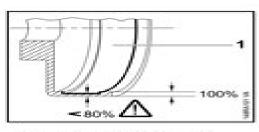


 Disengage the chain brake by pulling the hand guard toward the front handle.



034, 036 Pull off the chain sprocket (1) or clutch drum (2).

Take out the needle cage.



Inspect the clutch drum (1). There should be no scores or signs of excessive wear.

Important:

If there are signs of serious wear on the inside diameter of the clutch drum (1), check the remaining wall thickness. If it is less than about 80% of the original thickness, fit a new clutch drum.

Note:

Clean stub of crankshaft, Wash needle cage, examine it for damage and replace if necessary. Lubricate needle cage with STIHL multipurpose grease - see 13.2.

Reassemble in the reverse sequence - start by fitting the needle cage on the crankshaft stub.

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Skip Thomsen, Cat Freshwater

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