**LEGEND:**A
B
CMain Frame
Spacer Tube
Wrench

a.

Tension Assembly

Tighten V-belts by tightening cap screw on end-of-tensioner assembly using wrench (C).

b. Tighten cap screw until spacer tube (B) contacts main frame (A), then turn cap screw two more turns.

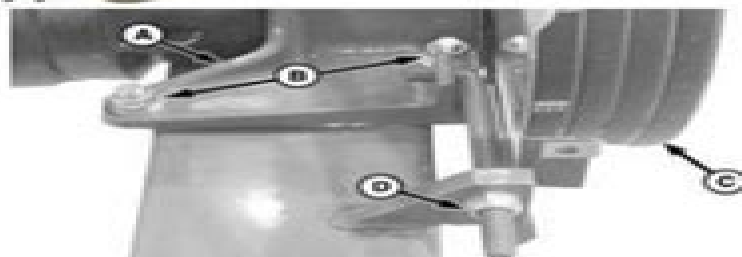
Remove and Install Drive Belts (R160 and R200)

[1] -

**LEGEND:**A
B
CCap Screw
Nut (3 used)
Shield**Shield**

Remove cap screw (A), nuts (B), and shield (C).

[2] -

**LEGEND:**A
B
C
DSheave Mounting Bracket
Lock Nuts (2 used)
Belt (4 used)
Adjusting Nut**Belts**

Loosen lock nuts (B).

[3] - Loosen adjusting nut (D) and slide sheave mounting bracket (A) forward.

[4] - Remove belts (C). Inspect all parts and replace as necessary.

[5] - Install in reverse order using following special instructions:

IMPORTANT: Prevent machine damage. Do not replace one belt. Replace belts as a set.

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