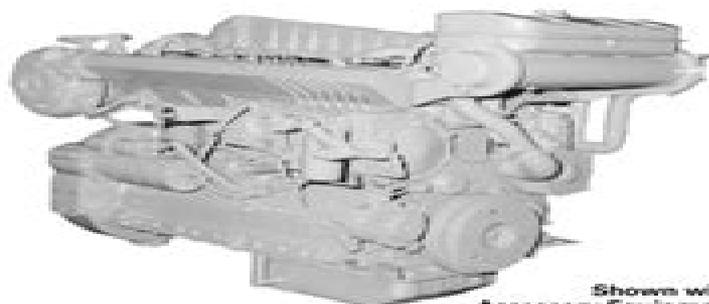


# CATERPILLAR®



Shown with  
Accessory Equipment

## STANDARD EQUIPMENT

### Air Inlet System

Regular duty air cleaner, rain cap

### Charging System

24V 35 Amp alternator

### Cooling System

Gear driven, self-priming, centrifugal auxiliary water pump with rubber impeller (heat exchanger engines); gear driven, centrifugal, jacket water pump; expansion tank; oil cooler; engine mounted heat exchanger with removable tube bundle and replaceable copper-nickel tubes (heat exchanger engines); thermostat and housing

### Exhaust System

Watercooled manifold and turbocharger; dry elbow and flange, 127 mm (5 in.)

### Flywheel and Flywheel Housing

SAE No. 1 (156 teeth)

### Fuel System

Fuel priming pump, fuel transfer pump, fuel filter, primary fuel filter, flexible fuel lines

### Instruments

RH instrument panel with oil pressure, water temperature, and fuel pressure gauges; service meter

### Lube System

Top mounted crankcase breather, LH oil filter and oil level gauge, oil pan

### Mounting System

Supports

### Starting System

24V electric starting motor

### General

Vibration damper and guard, Caterpillar yellow paint, lifting eyes

# Marine Auxiliary Engine 3306B

161 bkW (216 bhp) 219 mhp @ 1500 rpm

## SPECIFICATIONS

### I-6, 4-Stroke-Cycle-Diesel

Emissions ..... IMO compliant  
Displacement ..... 10.6 L (641 cu. in.)  
Bore ..... 120.7 mm (4.75 in.)  
Stroke ..... 152.4 mm (6.0 in.)  
Aspiration ..... Turbocharged-Aftercooled  
Governor ..... Hydra-mechanical or PSG  
Engine Weight, Net Dry (approx)  
Heat Exchanger Cooled ..... 1027 kg (2265 lb)  
Keel Cooled ..... 993 kg (2190 lb)  
Capacity for Liquids  
Cooling System (engine only) .. 15.9 L (4.2 U.S. gal)  
Lube Oil System ..... 38.8 L (10.25 U.S. gal)  
Oil Change Interval ..... 250 hr  
Caterpillar DEO 10W30 or 15W40  
Rotation (from flywheel end) ..... Counterclockwise

## ACCESSORY EQUIPMENT

### Air Starting Motor

Alarm Contactor — Oil Pressure, Water Temperature

24V 35 Amp, 24V 60 Amp Alternator

Auxiliary Drive Pulley

Digital Tachometer

Double Wall Fuel Lines and Drain

12V Electric Gauges — Oil Pressure,

Water Temperature

24V or 32V Electric Gauges — Oil Pressure,

Water Temperature

Electric Shutoffs — Oil Pressure, Water Temperature,

Overspeed

Ether Starting Aid

Exhaust Elbow, Pipe, Flexible Fittings

Fuel Ratio Control

Generator Installation Arrangement

Hydraulic Pump Drive and Adapter

Magnetic Pickup

Manual Shutoff Lever

Manual Voltage Control

Mechanical Tachometer Drive

Mechanical Overspeed Contactor

Paralleling Kit

Rear Enclosed Clutch and Support

RFI Filter

RH Oil Level Gauge

Solenoid Shutoff — 12V or 24V, ETR or ETS

Spare Parts Kit

## PERFORMANCE DATA

Turbocharged-Aftercooled

DM4998-00

161 bkW (L8 pf) 216 bhp			
% load	bkW	Lph	gph
100	157	40.6	10.7
75	117	30.4	8.0
50	78	20.4	5.4
25	40	11.7	3.1

# 3412b Caterpillar Marine Engine Maintenance Manual

**Caterpillar Inc**

A decorative graphic element consisting of a light blue horizontal bar with a rounded right end, and a red circular glow behind it.

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