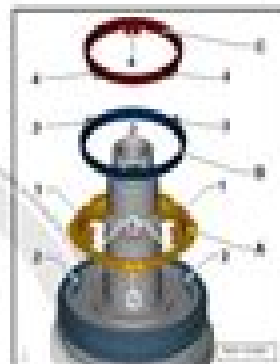


### Installing the Synchronizer Ring for the 1st Gear Outer Race and Inner Race

- Install the synchronizer ring **A** in the synchronizer hub.  
The tabs **A** lock in the openings **B** in the synchronizer hub.
- Install the outer race **C** in the synchronizer ring.  
The tabs **C** lock away from the synchronizer ring.
- Install the inner race **D** in the outer race.  
The tabs **D** lock in the larger openings **E** in the synchronizer ring **A**.



### Install the 1st Gear with Needle Roller Bearing

- The synchronizer ring **A** and the tabs **A** are inside the openings in the synchronizer hub **B**.  
The gear **C** is in the outer race **D** in the needle roller bearing **E** in the gear **C**.
- Install the thrust washers **F** and **G** in the **1st** and **2nd** Gears **Output Shaft**, **1st** and **2nd** Gears **Intermediate Shafts**, **3rd** and **4th** Gears **Output Shafts**, **3rd** and **4th** Gears **Intermediate Shafts**.
- Install the 1st gear with needle bearing.

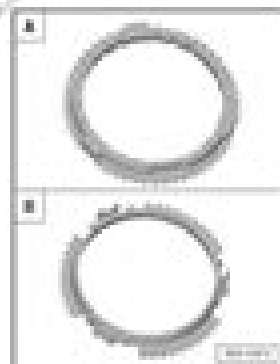


### Checking the 4th Gear Synchronizer Ring for Wear

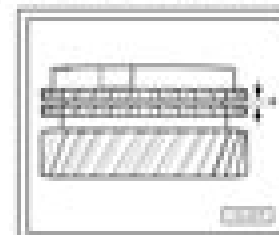
A - 4 from synchronizer ring		
Gap dimension	Installed dimension	Wear limit
4th gear	1.0 to 1.7 mm	0.3 mm

B - 4 from synchronizer ring		
Gap dimension	Installed dimension	Wear limit
4th gear	1.2 to 1.4 mm	0.4 mm

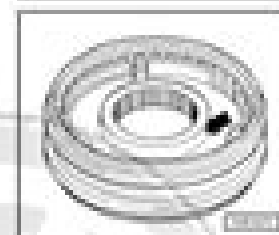


- Press the synchronizer ring into the taper of the gear and measure the gap dimension **A** using a feeler gauge.



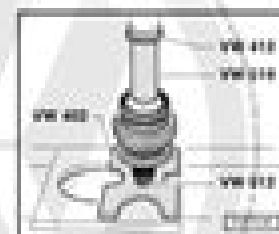
### Install Position Locking Collar/Synchronizer Hub for 3rd and 4th Gears

- The outer collar on the synchronizer hub **arrow** faces 3rd gear.
- Place the synchronizer ring for 4th gear on the 4th gear **inter** gear.



### Installing the Synchronizer Hub with Locking Collar for 3rd and 4th Gears

- Turn the synchronizer ring so that the grooves line up with the locking pieces.
- Install the lock ring.



### Installing the Outer Ring/Synchronizer Ring and 3rd Gear Inner Ring

- Install the synchronizer ring **A** in the synchronizer hub.  
The tabs **A** lock in the openings **B** in the synchronizer hub.
- Install the outer race **C** in the synchronizer ring.  
The tabs **C** lock away from the synchronizer ring.
- Install the inner race **D** in the outer race.  
The tabs **D** lock in the larger openings **E** in the synchronizer ring **A**.



# 2010 Gti Repair Manual

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## **2010 Gti Repair Manual:**

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- Chapter 5: Conclusion

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