



Figure 2-75. Fork Tube Cap

NOTE

Slowly pump slider 8-10 times to remove air from assembly before measurement.

5. Fill fork with Harley-Davidson TYPE E FORK OIL. Refer to Table 2-16.
6. Tighten fork tube caps to 60-70 ft-lbs (81.3-95.0 Nms).

Table 2-16. Type E Fork Oil Amounts

MODEL	OZ	CC	IN	MM
FLSTC, FLSTN, FLS, FLSS, FLSTF, FLSTFB, FLSTFBS	13.4	395	4.41	112.0
FXSB	26.7	790	3.35	85.0

NOTE

Fork oil amounts can be measured two ways. Refer to Table 2-16.

- Use oz/cc measurement if fork is left in frame.
- Use in/mm measurement if fork is disassembled. In this case, oil level is measured from top of fork tube, with spring removed and fork fully compressed.

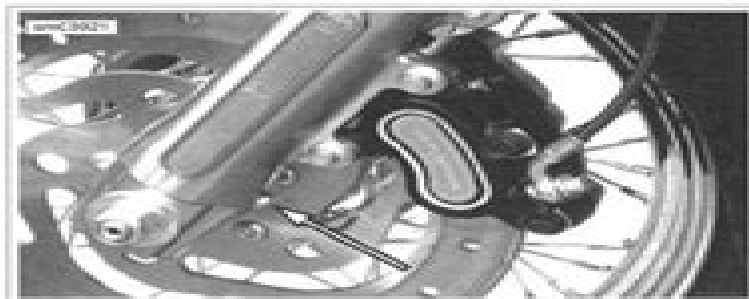


Figure 2-76. Fork Drain Screw: (Left Side Shown)

REMOVAL

1. Support the motorcycle so the front wheel is off the ground and the fork is fully extended.
2. Remove brake caliper and front wheel. See 2.4 FRONT WHEEL.
3. **All but FXSB:**
 - a. Detach all connections to fuel tank except cross-over tube. Slide fuel tank back to access electrical connectors. See 4.8 FUEL TANK.
 - b. Remove headlamp assembly. See 7.14 HEADLAMP.
 - c. FLSTC and FLSTN Models: Remove auxiliary lamps. See 7.17 AUXILIARY LAMPS: FLSTC, FLSTN.
 - d. See Figure 2-77. Remove front panel (51).
4. Remove front fender. See 2.33 FRONT FENDER.
5. **All but FXSB:** See Figure 2-77.
 - a. Remove slider tube cap (1).
 - b. Remove spacer (2) and oil seal (3).
6. **FXSB:** See Figure 2-78. Loosen fork bracket pinch bolts (34) and pull each slider and tube assembly from brackets.
7. **All but FXSB:** See Figure 2-77. Loosen lower fork stem bracket pinch bolts (4) and pull each slider and tube assembly from brackets.

DISASSEMBLY

⚠ WARNING

Wear safety glasses or goggles when servicing fork assembly. Do not remove slider tube caps without relieving spring preload or caps and springs can fly out, which could result in death or serious injury. (06297a)

1. See Figure 2-77 or Figure 2-78. Remove the fork tube plug (5) and O-ring (6). Pull spring (7) out of slider tube (8).
2. **All but FXSB:** Remove drain screw (9) and washer (10) to drain the fork.
3. **FXSB:** See Figure 2-78. Remove case cover (23) and dust seal (24).
4. See Figure 2-77 or Figure 2-78. Compress retaining ring (11). Remove the clip from the internal groove at the top of slider (12).

NOTE

Since there is little resistance to rotation when removing socket screw (13), the job is done more easily with an air impact wrench.

5. Remove screw (13) with washer (14) from the bottom end of slider (12). This frees damper tube (15) and slider tube (8) from slider.
6. The upper slider tube bushing (16) is a slight interference fit in slider (12). The upper bushing, seal spacer (17) and slider oil seal (18) are removed together. Use the fork tube and lower slider bushing (19) as a slide hammer. Pull the fork tube in a quick continuous stroke. Continue this slide hammer action until the components are freed.

10 Softail Deluxe Service Manual

Michael Brown



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