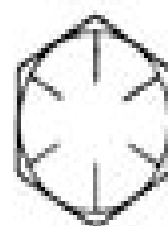
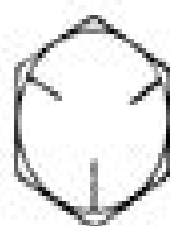
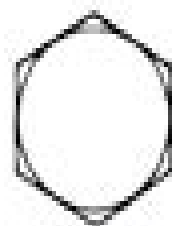


# STANDARD TORQUE SPECIFICATIONS

The following torque specifications are to be used as a general guideline. **FOR SPECIFIC TORQUE VALUES OF FASTENERS Refer to exploded views in the appropriate section.** There are exceptions in the steering, suspension, and engine sections.



Bolt Size	Threads/in	Grade 2	Grade 5	Grade 8
		<u>Torque in. lbs. (Nm)</u>		
#10	24	27 (3.1)	43 (5.0)	60 (6.9)
#10	32	31 (3.6)	49 (5.6)	68 (7.8)
		<u>Torque ft. lbs. (Nm)*</u>		
1/4	20	5 (7)	8 (11)	12 (16)
1/4	28	6 (8)	10 (14)	14 (19)
5/16	18	11 (15)	17 (23)	25 (35)
5/16	24	12 (16)	19 (26)	29 (40)
3/8	16	20 (27)	30 (40)	45 (62)
3/8	24	23 (32)	35 (48)	50 (69)
7/16	14	30 (40)	50 (69)	70 (97)
7/16	20	35 (48)	55 (76)	80 (110)
1/2	13	50 (69)	75 (104)	110 (152)
1/2	20	55 (76)	90 (124)	120 (166)

Metric / Torque    6 x 1.0.    72-78 in. lbs.    8 x 1.25    14-18 ft. lbs    10 x 1.25    26-30 ft. lbs.

## 10 Polaris 8torque Specs

**Raffaela Di Napoli**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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**Polaris, Sportsman 400 and 500 4x4, 1996-2003 and Xplorer 500 4x4, 1997-2003** Ed Scott, 2004      **Index of Specifications and Standards** ,      *Proceedings of the European Automotive Congress EAEC-ESFA 2015* Cristian Andreescu, Adrian Clenci, 2015-11-25 The volume includes selected and reviewed papers from the European Automotive Congress held in Bucharest Romania in November 2015 Authors are experts from research industry and universities coming from 14 countries worldwide The papers are covering the latest developments in fuel economy and environment automotive safety and comfort automotive reliability and maintenance new materials and technologies traffic and road transport systems advanced engineering methods and tools as well as advanced powertrains and hybrid and electric drives      **Technical Abstract Bulletin** Defense Documentation Center (U.S.), 1964      ATS-6 final engineering performance report , 1981

**Technical Note - Forest Engineering Research Institute of Canada** , 1985 No 1 13 are short term studies with no 14 becomes a series of supplementary reports summarizing the results of longer term data collection      **Frustration in Adolescent Youth** Commission on Life Adjustment Education for Youth (1947-1950), David Segel, Effie Geneva Bathurst, Grace (Stevens) Wright, Nelson Eric Viles, Paul Everett Blackwood, Romaine Prior Mackie, Seerley Reid, United States. Office of Education. Division of Secondary Education, Anita Carpenter, Jane Franseth, Virginia Leslie (Burgess) Wilkins, 1951      **Boating** , 1999-10      Tooling , 1963      MotorBoating , 2004-03      **Thomas Register of American Manufacturers** , 2003 Vols for 1970 71 includes manufacturers catalogs      **U.S. Government Research Reports** , 1964

**Boating** , 1993-01      **NASA Reference Publication** , 1977      *Electronics* , 1966-10 June issues 1941 44 and Nov issue 1945 include a buyers guide section      *Thermal Analysis of Polymers* Joseph D. Menczel, R. Bruce Prime, 2014-07-09 Presents a solid introduction to thermal analysis methods instrumentation calibration and application along with the necessary theoretical background Useful to chemists physicists materials scientists and engineers who are new to thermal analysis techniques and to existing users of thermal analysis who wish expand their experience to new techniques and applications Topics covered include Differential Scanning Calorimetry and Differential Thermal Analysis DSC DTA Thermogravimetry Thermomechanical Analysis and Dilatometry Dynamic Mechanical Analysis Micro Thermal Analysis Hot Stage Microscopy and Instrumentation Written by experts in the various areas of thermal analysis Relevant and detailed experiments and examples follow each chapter      **EEM** , 1985      Aerospace Technology , 1963      **Thomas Register** , 2004

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