

TORQUE SPECIFICATIONS

		US	METRIC
1MZ-FE Engine: (continued)			
Knock sensor-to-block		29 ft. lbs.	39 Nm
No. 2 idler pulley bracket-to-block		21 ft. lbs.	28 Nm
Water seal plate-to-block		13 ft. lbs.	18 Nm
Alternator bracket-to-block		32 ft. lbs.	43 Nm
Driveplate-to-crankshaft		61 ft. lbs.	83 Nm
Transaxle-to-engine		47 ft. lbs.	64 Nm
No. 1 oil pan-to-transaxle		27 ft. lbs.	37 Nm
Drive plate-to-torque converter clutch		30 ft. lbs.	41 Nm
Flywheel housing under cover-to-transaxle		69 inch lbs.	8 Nm
RR engine insulator-to-block		47 ft. lbs.	64 Nm
FR engine insulator-to-block		47 ft. lbs.	64 Nm
Engine control rod-to-engine RH bracket		47 ft. lbs.	64 Nm
Engine control rod-to-RH fender apron		47 ft. lbs.	64 Nm
RH engine stay-to-water outlet		23 ft. lbs.	31 Nm
RH engine stay-to-engine control rod		23 ft. lbs.	31 Nm
RH engine stay-to-No. 2 RH engine bracket		23 ft. lbs.	31 Nm
FR engine insulator-to-front frame	TMC	59 ft. lbs.	81 Nm
	TMM	48 ft. lbs.	66 Nm
Engine absorber-to-front frame		35 ft. lbs.	48 Nm
Engine absorber-to-transaxle		35 ft. lbs.	48 Nm
RR engine insulator-to-front frame		48 ft. lbs.	66 Nm
LH engine insulator-to-transaxle		47 ft. lbs.	64 Nm
PS pump-to-PS bracket		31 ft. lbs.	43 Nm
Alternator adjusting bar-to-belt bracket		13 ft. lbs.	18 Nm
Fuel inlet hose-to-fuel filter		21 ft. lbs.	29 Nm
Front exhaust pipe bracket-to-No. 1 oil pan		15 ft. lbs.	21 Nm
Front pipe-to-manifold		46 ft.lbs.	62 NM
Front pipe-to-center pipe		41 ft. lbs.	56 Nm
Front pipe stay-to-front support bracket		22 ft.lbs.	30 Nm
Front pipe support bracket-to-front frame		14 ft. lbs.	19 Nm
Center pipe-to-tailpipe		32 ft. lbs.	43 Nm
Oil pump-to-block	10mm	69 inch lbs.	8 Nm
	12mm	14 ft. lbs.	20 Nm
No. 1 oil pan-to-oil pump		69 inch lbs.	8 Nm
No. 1 oil pan-to-real oil seal retainer		69 inch lbs.	8 Nm
No. 1 oil pan-to-cylinder block		14 ft. lbs.	20 Nm
Oil strainer-to-main bearing cap		69 inch lbs.	8 Nm
Oil strainer-to-oil pump		69 inch lbs.	8 Nm
No. 2 oil pan-to-No. 1 oil pan		69 inch lbs.	8 Nm

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AN Whitehead



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