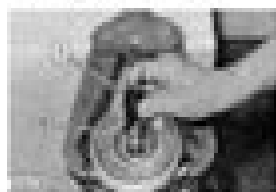
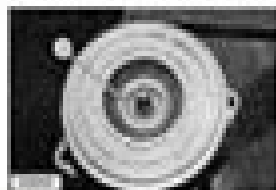




11. Install O-ring seal (21).



12. Put clean refrigerant oil on shaft seal seal (22). Install shaft seal seal (22) with Tool (23).



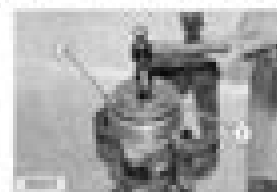
13. Install vacuum ring (24).



14. Install fit ring and vacuum assembly (24).

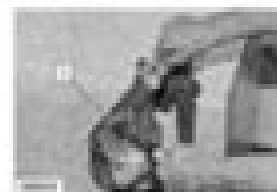


15. Install the original status (26). Install cover (27) and key (27).

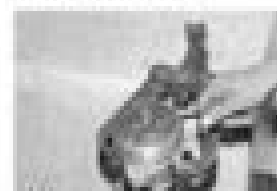


16. Install clutch front plate (28). Install Tool (F).

17. Carefully tap the clutch plate until it bottoms out against the drum.



18. Use Tool (F) to hold clutch front plate. Install a nut and nut. Tighten the nut to a torque of 14 to 40 N·m (12 to 30 ft·lb).



19. Check the gap between the clutch front plate. The gap should be 0.41 to 0.76 mm (.016 to .030 in). If the gap is not consistent around the circumference, lightly pry up at the excessive variations. Lightly tap down at points of excessive variations.

20. If the gap is not correct again, add or subtract discs, then repeat Steps 14 through 19.

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