

Tightening Procedures

INSTALL CYLINDER HEAD BOLTS

HINT:

- The cylinder head bolts are tightened in 3 progressive steps (steps b. and d.).
- If any cylinder head bolt is broken or deformed, replace it.

a. Apply a light coat of engine oil on the threads and under the heads of the cylinder head bolts.



b. Using a 8 mm bi-hexagon wrench, install and uniformly tighten the 10 cylinder head bolts and plate washers, in several passes, in the sequence shown.

Torque: 29.4 Nm (300 kgf-cm, 22 ft. lbs.)

If any one of the cylinder head bolts does not meet the torque specification, replace the cylinder head bolt.

c. Mark the front of the cylinder head bolt with paint.

E Engine Big Ends Torque Settings

Michael Brown



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1.5 + 1.8 Litre Diesel Engines BMC (Leyland),2013-09-15 Dieses Buch umfasst sowohl ein anwenderfreundliches Handbuch als auch einen Leitfaden zur Wartung und Reparatur der im Titel genannten gängigen Diesel Schiffsmotoren Es handelt sich hierbei um eine englischsprachige Ausgabe **Bmc 1500/1800 Engine** Bmc,2012-09 This book contains the operator s handbooks as well as the repair operation manuals for this still very popular marine and stationary engines *IP Standards for Petroleum and Its Products* Institute of Petroleum (Great Britain),1961 [IP Standards for Petroleum and Its Products](#) ,1961 **Technical Manual** United States Department of the Army,1973 [1973-74 ASTM Manual for Rating Motor, Diesel and Aviation Fuels](#) American Society for Testing and Materials,1973 **ASTM Manual for Rating Motor, Diesel, and Aviation Fuels** American Society for Testing and Materials,1971 **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office,1963 Includes Part 1 Number 1 Books and Pamphlets Including Serials and Contributions to Periodicals January June [Motor Age](#) ,1919 [Patents for Inventions](#) ,1907 [Transactions - North East Coast Institution of Engineers and Shipbuilders](#) North East Coast Institution of Engineers and Shipbuilders,1928 List of members in each volume [Patents for Inventions. Abridgments of Specifications](#) Great Britain. Patent Office,1897 **A Dictionary of Mechanical Engineering** Tony Atkins,Marcel Escudier,2013-04-25 A Dictionary of Mechanical Engineering is one of the latest additions to the market leading Oxford Paperback Reference series In over 8 500 clear and concise A to Z entries it provides definitions and explanations for mechanical engineering terms in the core areas of design stress analysis dynamics and vibrations thermodynamics and fluid mechanics Topics covered include heat transfer combustion control lubrication robotics instrumentation and measurement Where relevant the dictionary also touches on related subject areas such as acoustics bioengineering chemical engineering civil engineering aeronautical engineering environmental engineering and materials science Useful entry level web links are listed and regularly updated on a dedicated companion website to expand the coverage of the dictionary Cross referenced and including many line drawings this excellent new volume is the most comprehensive and authoritative dictionary of its kind It is an essential reference for students of mechanical engineering and for anyone with an interest in the subject [WALNECK'S CLASSIC CYCLE TRADER, JUNE 1992](#) Causey Enterprises, LLC, [Collector's Originality Guide Porsche 911](#) Peter Morgan,2010-02-07 The definitive guide to 100% original and correct Porsche 911 restoration this book covers every inch of each 911 generation in precise detail It includes mechanical details bodywork interiors and more all illustrated with exquisite color photographs and in depth text The last word on the Porsche 911 this book is the resource that no collector whether a practical restorer or a die hard enthusiast can afford to be without **The Automobile Engineer** ,1910 **Haynes Ford Focus 2000 and 2001** Jay Storer,John Harold Haynes,2002 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair along with aspects of your car such as cooling and heating air conditioning fuel and exhaust emissions control ignition brakes

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Automobile Engineer ,1928

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