

Selecter rails and forks

Gearbox B13.35 (Fig. 3)

The gear and road/field range controls are mechanical. They are operated via two levers located in the cab.:

- One 5-position gear lever for gears 1, 2, 3 and 4 + neutral,
- One 3-position range lever for the road/field ranges: I, II and N (Neutral).

The tripler/reverser controls are electro-hydraulic, and are operated via:

- One 4-position lever for the reverser, located on the LH side and at the top of the steering wheel: declutched, forward, reverse and neutral.
- One electrical push-button located on the gear lever. This switch moves up or down one of the tripler speeds.
 Refer to the 'TRACTONIC' input housing chapter.

Note: The synchronisers are controlled by hydraulic pressure exerted on each end of the selecter rails.

Removal/installation of the main gearbox selecter rails and forks

Note: The operations described below for the removal/installation of the guide rods and forks are applicable to all three types of gearbox, apart from the selecter rails and forks for the slow and crawler ranges on gearbox B13.25.

Key to the exploded view (Fig. 4)

(22) Fork locking screw

(23) Washers

(1) 1st/2nd gear fork (2) 1st/2nd gear fork locking screw (3) 1st/2nd gear selecter rail (4) 2md/3rd gear fork. (5) 2nd/3rd gear fork locking screw (6) 2nd/3rd gear selecter rail (7) 1st/2nd gear fork selector (8) 1st/2nd gear fork selector locking screw (9) 2nd/3rd gear fork selector (10) 2nd/3rd gear fork selector locking screw (11) Spring (12) Ball (13) Pin. (14) Push-button (14a) Switch (15) Ball (16) Needle (17) 1st Road/field range fork (18) 2nd Road/field range fork (19) Road/field range selecter rail (20) Road/field range selector (21) Selector locking screw

(24) Spring (25) Ball Gearbox B13.25 specific parts (26) Low speed range fork (27) Low speed range fork locking screw (28) Crawler speed range fork. (29) Crawler speed range fork locking screw (30) Low speed range selector (31) Low speed range selector locking screw (32) Crawler speed range selector (33) Crawler speed range selector locking screw (34) Low speed range selecter rail (35) Crawler speed range selecter rail (36) Plug (37) Sealing bush (38) Food (39) Spring (40) Ball (41) Plug (42) Sealing bush (43) Rod (44) Spring (45) Ball

(46) Pin.

236long Tractor Service Manual

Kathleen Armour

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